

Project No.
13057.000.000

August 4, 2016

Mr. Tom Tietz
Executive Director
California Nevada Cement Association (CNCA)
24657 Via Melinda
Yorba Linda, CA 92887

Subject: CNCA Cellular Concrete Testing

UNCONFINED COMPRESSION TESTING (ASTM C495)

Dear Mr. Tietz:

We are pleased to provide you with our test results for Unconfined Compression Testing (ASTM C495). The results are presented on the following pages.

- Testing Procedure Summary
- Test Results Summary
- Test Results Detail
- Test Results Graphs
- Laboratory Test Reports
- Young's Modulus Graphs
- Test Failure Photos

Thank you for the opportunity to assist you. If you have any questions, please contact me at (925) 551-1042 or dseibold@engeo.com.

Sincerely,

ENGEO Incorporated



Derek Seibold
Laboratory Manager



Josef Tootle, GE
Principal

UNCONFINED COMPRESSION TESTING (ASTM C495)

TESTING PROCEDURE SUMMARY

Procedure A1: Specimens were moist cured from 2 days to 24 days at an average temperature of 22.4°C and average humidity of 99%. At 24 days the specimens were removed from the moist cure environment and oven dried until 27 days at a constant temperature of 110°C. At 27 days the densities of the specimens were calculated and the specimens were capped with Hydrostone gypsum cement prior to compression.

Procedure A2: Specimens were moist cured from 2 days to 24 days at an average temperature of 22.4°C and average humidity of 99%. At 24 days the specimens were removed from the moist cure environment and oven dried until 27 days at a constant temperature of 110°C. The specimens were not capped prior to compression.

Procedure B1: Specimens were moist cured from 2 days to 25 days at an average temperature of 22.4°C and average humidity of 99%. At 25 days the specimens were removed from the moist cure environment and air dried until 28 days in accordance with ASTM C495. At 28 days the densities of the specimens were calculated and the specimens were capped with Hydrostone gypsum cement prior to compression.

Procedure B2: Specimens were moist cured from 2 days to 25 days at an average temperature of 22.4°C and average humidity of 99%. At 25 days the specimens were removed from the moist cure environment and air dried until 28 days in accordance with ASTM C495. The specimens were not capped prior to compression.

Procedure C1: Specimens were moist cured from 2 days to 29 days at an average temperature of 22.7°C and average humidity of 99%. At 29 days the specimens were removed from the moist cure environment and the densities of the specimens were calculated. The specimens were capped with Hydrostone gypsum cement prior to compression.

Procedure C2: Specimens were moist cured from 2 days to 29 days at an average temperature of 22.7°C and average humidity of 99%. At 29 days the specimens were removed from the moist cure environment and the densities of the specimens were calculated. The specimens were not capped prior to compression.

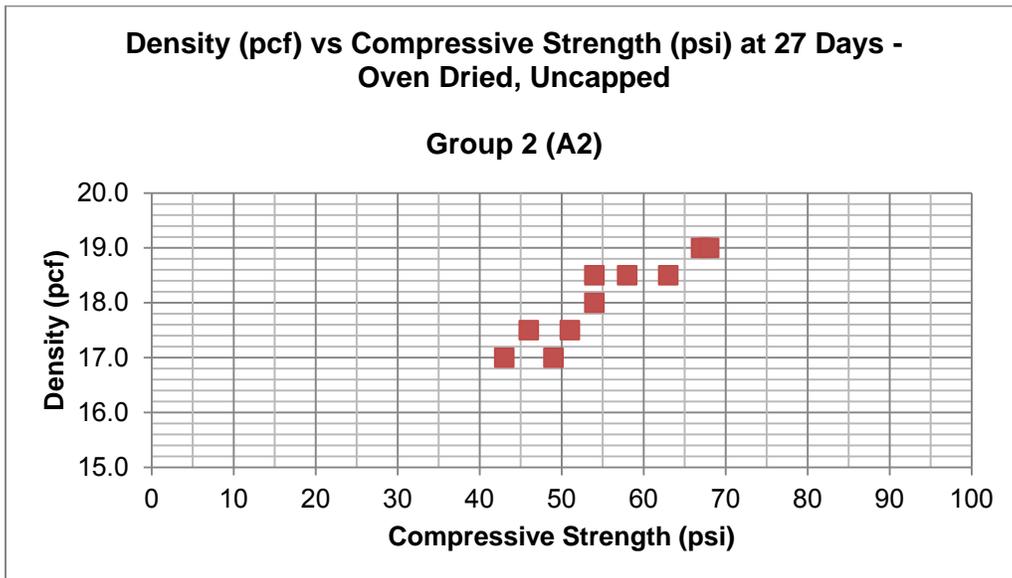
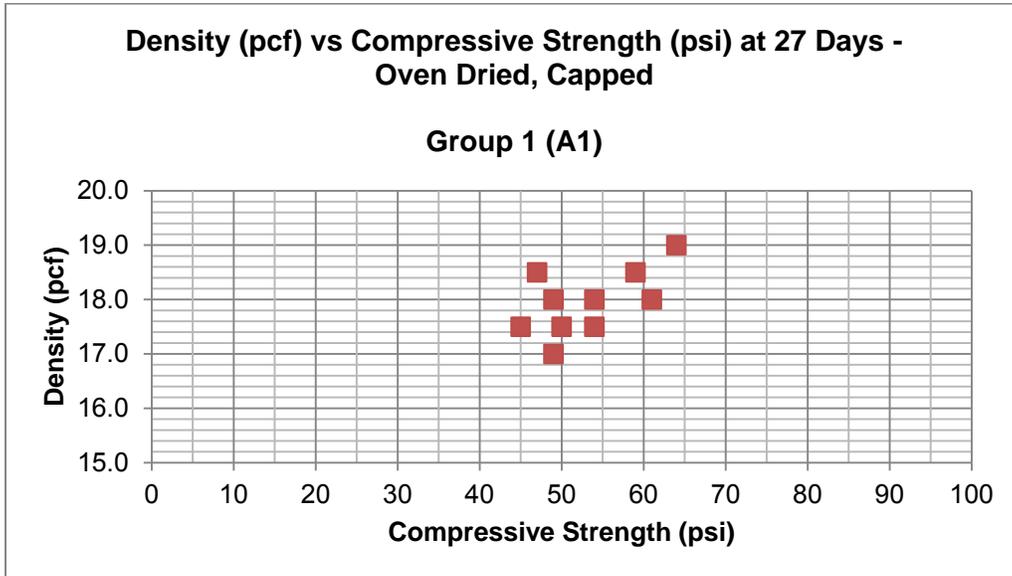
TEST RESULTS SUMMARY

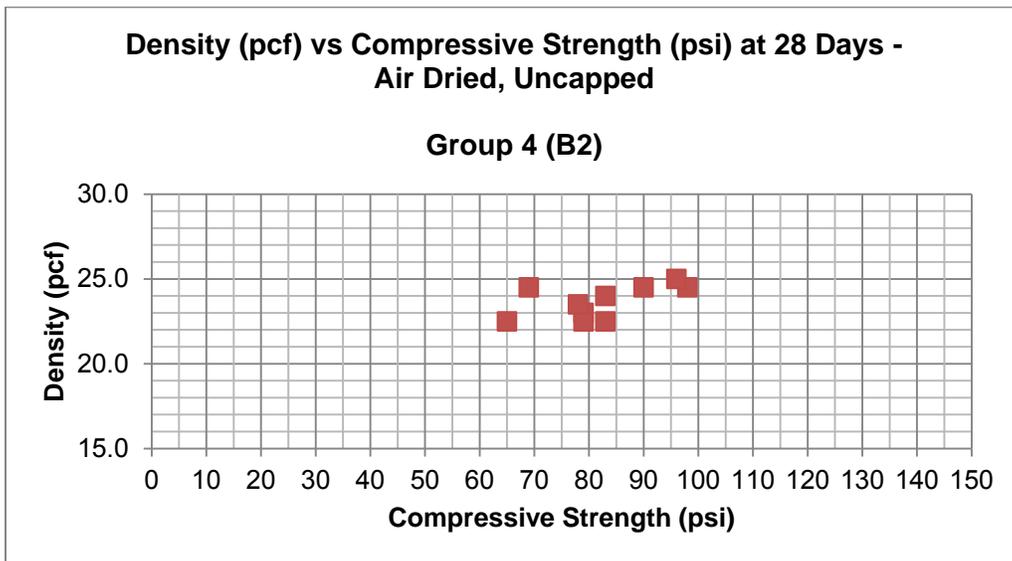
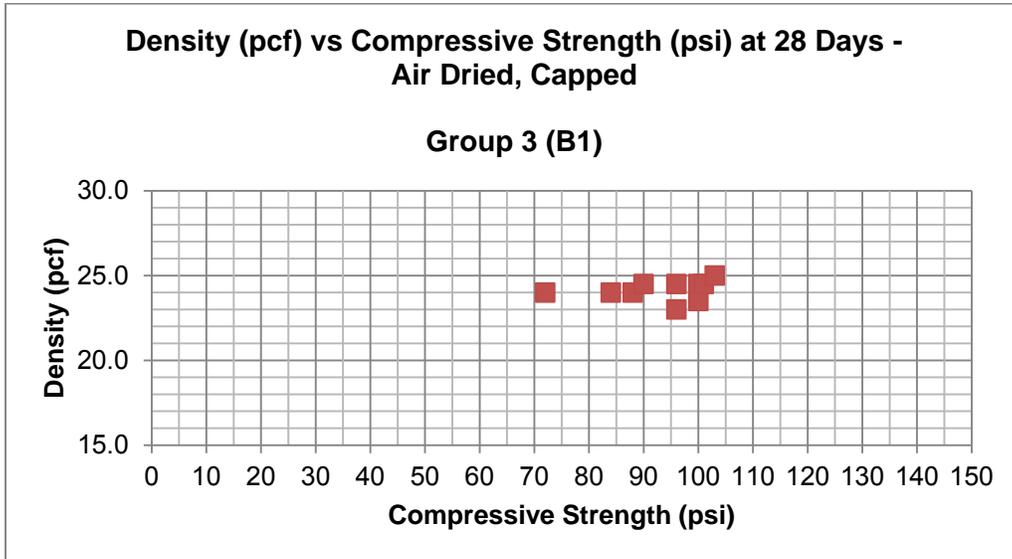
Group No.	No. of Samples	Average Compressive Strength (psi) (Mean)	Compressive Strength (psi) Standard Deviation	Capping Condition	Drying Condition
Group 1 (A1)	10	53.2	6.03	Capped	Oven Dried
Group 2 (A2)	10	55.3	8.15	Uncapped	Oven Dried
Group 3 (B1)	10	93.0	9.14	Capped	Air Dried
Group 4 (B2)	10	82.0	10.05	Uncapped	Air Dried
Group 5 (C1)	10	73.8	5.71	Capped	Un-dried
Group 6 (C2)	10	57.8	6.06	Uncapped	Un-dried

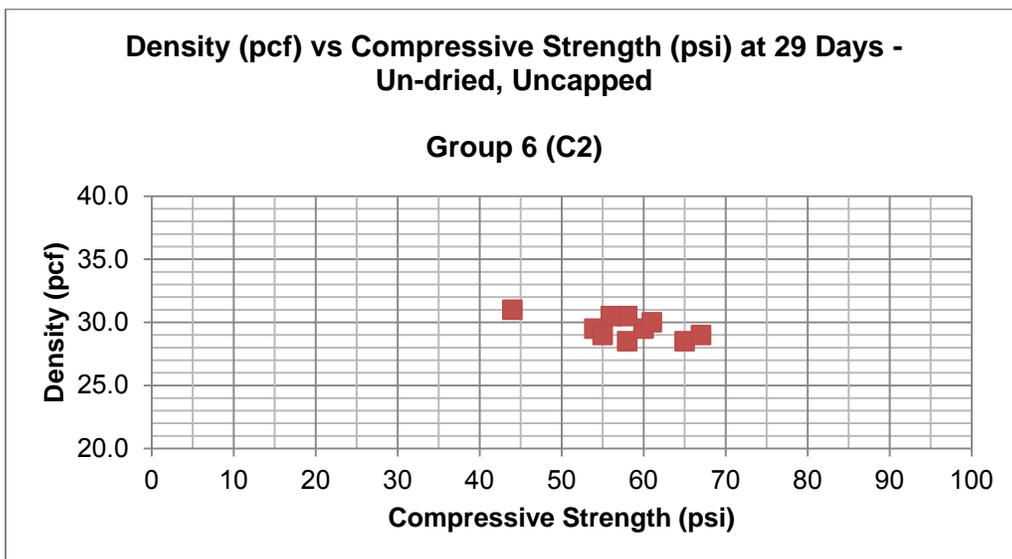
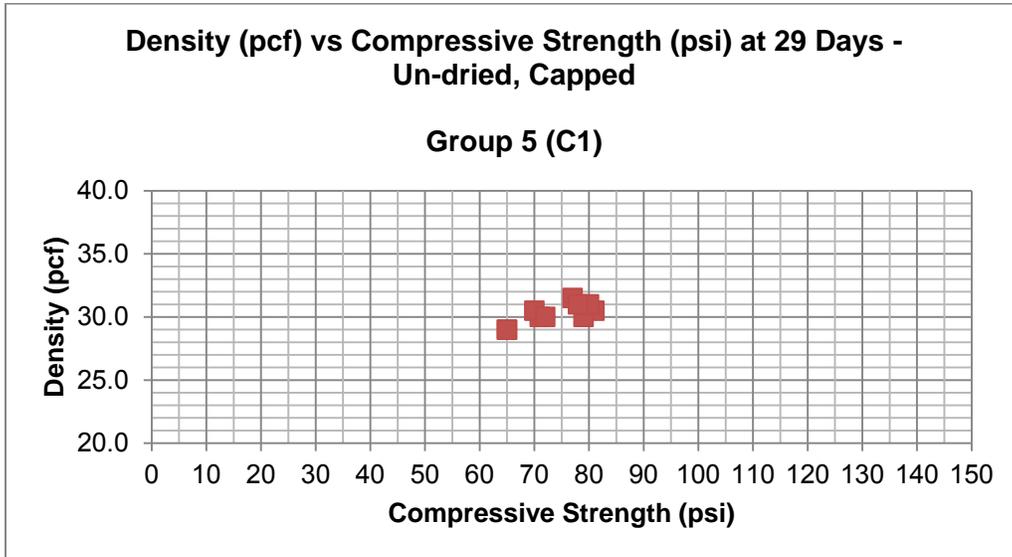
TEST RESULTS DETAIL

CAPPED SPECIMENS						UNCAPPED SPECIMENS					
Group No.	Sample ID (Box)	Break Strength (psi)	Cure Time (days)	Density (pcf)	Young's Modulus (psi)	Group No.	Sample ID (Box)	Break Strength (psi)	Cure Time (days)	Density (pcf)	Young's Modulus (psi)
1 (A1)	A1-1	54	27	18.0	13,900	2 (A2)	A1-2	63	27	18.5	18,400
	A1-7	49	27	17.0	14,700		A1-8	49	27	17.0	11,800
	A2-3	59	27	18.5	17,100		A2-4	51	27	17.5	14,300
	A2-9	64	27	19.0	17,500		A2-10	67	27	19.0	19,400
	B1-5	50	27	17.5	11,900		B1-6	46	27	17.5	12,500
	B2-1	54	27	17.5	15,000		B2-2	43	27	17.0	11,200
	B2-7	47	27	18.5	11,100		B2-8	68	27	19.0	14,400
	C1-3	49	27	18.0	11,400		C1-4	54	27	18.5	7,200
	C1-9	45	27	17.5	10,600		C1-10	54	27	18.0	12,800
C2-5	61	27	18.0	16,200	C2-6	58	27	18.5	15,800		
3 (B1)	A1-3	100	28	24.5	45,400	4 (B2)	A1-4	69	28	24.5	23,300
	A1-9	96	28	23.0	36,300		A1-10	83	28	22.5	25,000
	A2-5	84	28	24.0	45,000		A2-6	98	28	24.5	37,000
	B1-1	88	28	24.0	40,900		B1-2	65	28	22.5	18,900
	B1-7	72	28	24.0	32,000		B1-8	79	28	23.0	27,300
	B2-3	100	28	23.5	31,700		B2-4	79	28	22.5	21,600
	B2-9	90	28	24.5	36,000		B2-10	78	28	23.5	24,000
	C1-5	96	28	24.5	32,000		C1-6	90	28	24.5	30,000
	C2-1	101	28	24.5	37,000		C2-2	83	28	24.0	29,200
C2-7	103	28	25.0	50,000	C2-8	96	28	25.0	41,700		
5 (C1)	A1-5	65	29	29.0	27,300	6 (C2)	A1-6	58	29	28.5	23,100
	A2-1	71	29	30.0	31,800		A2-2	60	29	29.5	26,100
	A2-7	81	29	30.5	40,000		A2-8	61	29	30.0	12,000
	B1-3	70	29	30.5	25,000		B1-4	54	29	29.5	13,200
	B1-9	79	29	30.0	33,300		B1-10	65	29	28.5	13,200
	B2-5	65	29	29.0	27,300		B2-6	44	29	31.0	22,500
	C1-1	77	29	31.5	23,300		C1-2	58	29	30.5	14,300
	C1-7	72	29	30.0	35,000		C1-8	55	29	29.0	14,700
	C2-3	80	29	31.0	40,000		C2-4	67	29	29.0	19,400
C2-9	78	29	31.0	40,000	C2-10	56	29	30.5	22,200		

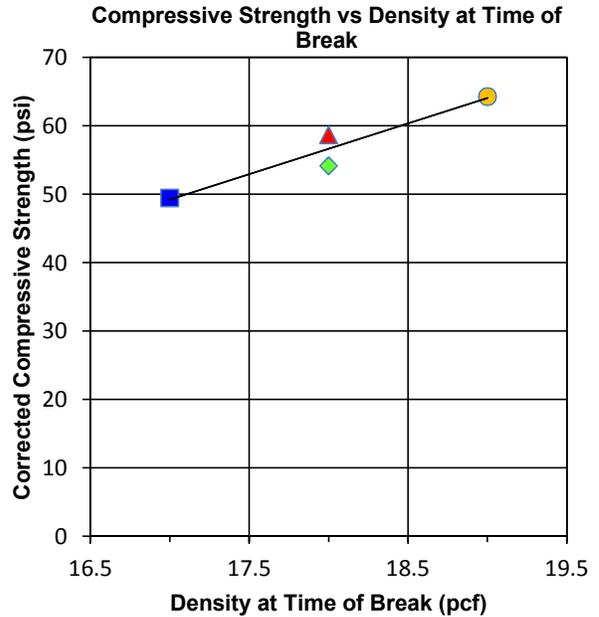
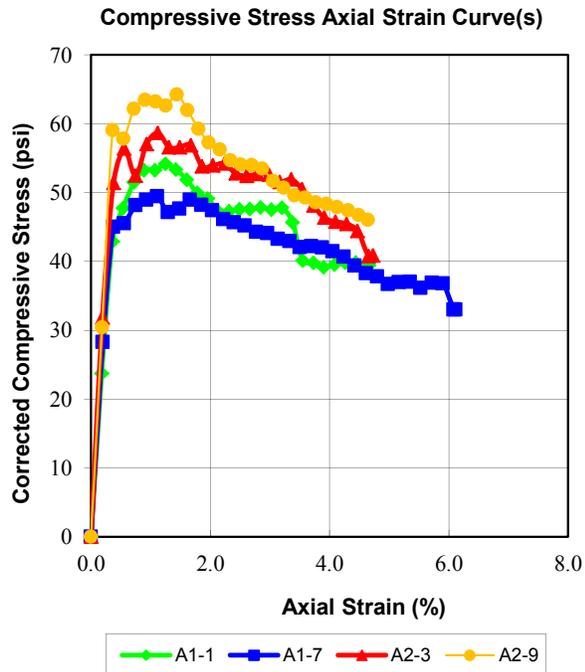
TEST RESULTS GRAPHS







UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



INITIAL TEST DATA	SPECIMEN			
	A1-1	A1-7	A2-3	A2-9
Box Number	1	2	4	5
Density at Time of Break (pcf)	18.0	17.0	18.0	19.0
Cast Density (pcf)	30.0	30.0	30.0	30.0
Test Age (Days)	27	27	27	27
Diameter (in)	2.940	2.940	2.930	2.890
Height (in)	5.680	5.470	5.410	5.620
Height-To-Diameter Ratio	1.932	1.861	1.846	1.945

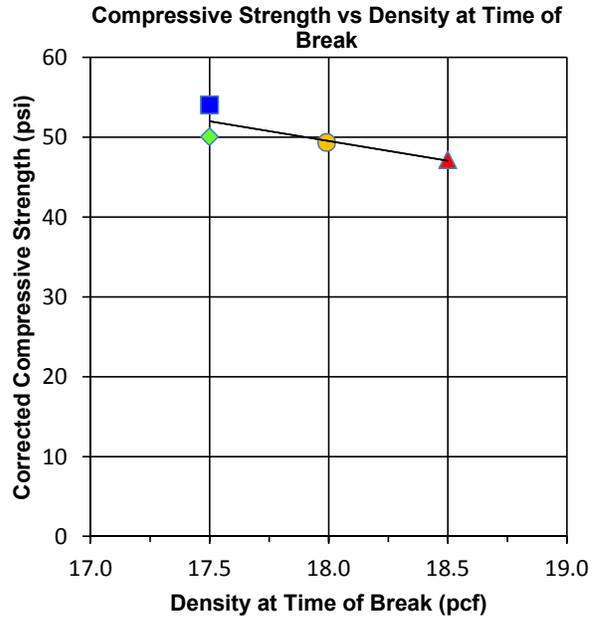
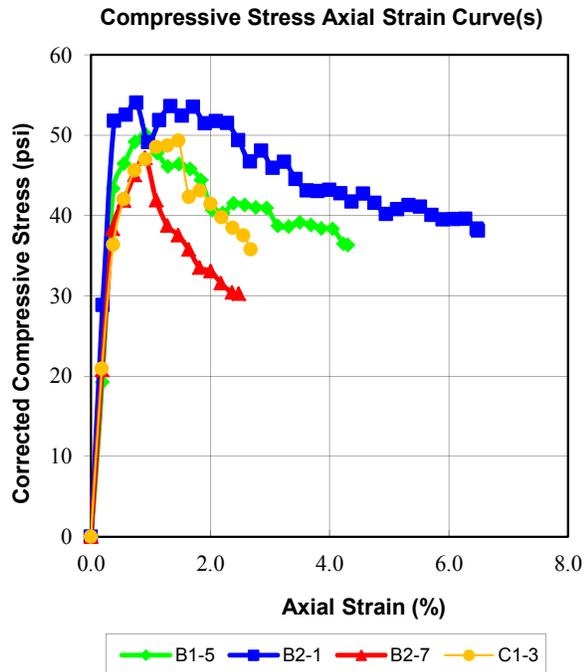
FINAL TEST DATA					Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	54	49	59	64	57
Cross-sectional Area (in. ²)	6.789	6.789	6.743	6.560	
Strain Rate (in./min.)	0.12	0.11	0.10	0.09	No. of Specimens
Porosity	0.891	0.897	0.891	0.885	4
Strain at Failure (%)	1.25	1.11	1.12	1.44	
Fracture Type	4	4	2	2	

Test Remarks
Specimens were moist cured to 24 days at an average temperature of 22.4°C and humidity of 99%, then removed from the curing environment and oven dried until 27 days when the samples were capped with Hyrdostone gypsum cement prior to compression.

SPECIMEN	DESCRIPTION
A1-1	Cellular Concrete
A1-7	Cellular Concrete
A2-3	Cellular Concrete
A2-9	Cellular Concrete

	PROJECT NAME: California Nevada Cement Association (CNCA)	Test Date: 7/19/16
	PROJECT NO: 10357.000.000	Tested By: T. Borde
	CLIENT: California Nevada Cement Association	Reviewed By: M. Tong
	LOCATION: Yorba Linda, CA	
	PHASE NO: CNCA	

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



INITIAL TEST DATA	SPECIMEN			
	B1-5	B2-1	B2-7	C1-3
Box Number	16	8	10	11
Density at Time of Break (pcf)	17.5	17.5	18.5	18.0
Cast Density (pcf)	30.0	30.0	30.0	30.0
Test Age (Days)	27	27	27	27
Diameter (in)	2.950	2.930	2.930	2.920
Height (in)	5.480	5.300	5.550	5.530
Height-To-Diameter Ratio	1.858	1.809	1.894	1.894

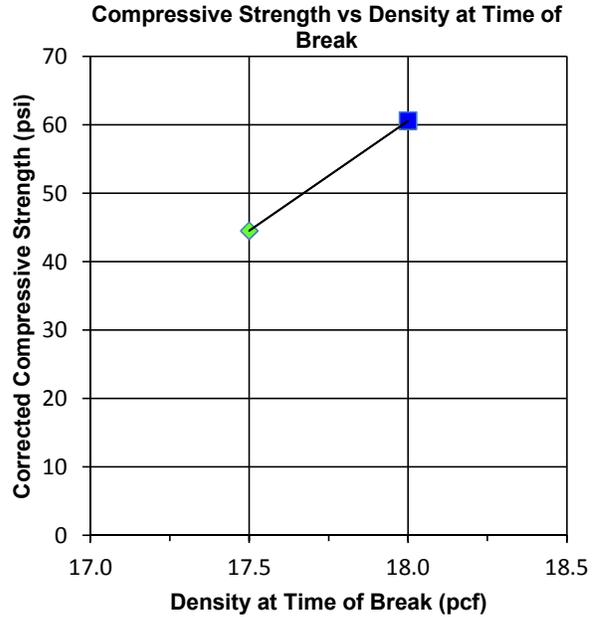
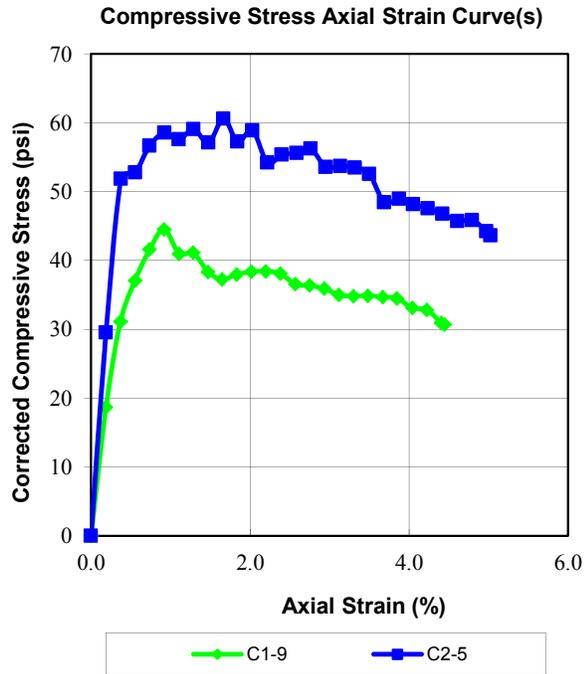
FINAL TEST DATA					Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	50	54	47	49	50
Cross-sectional Area (in. ²)	6.835	6.743	6.743	6.697	
Strain Rate (in./min.)	0.09	0.09	0.09	0.09	No. of Specimens
Porosity	0.894	0.894	0.888	0.891	4
Strain at Failure (%)	0.92	0.76	0.91	1.47	
Fracture Type	2	4	3	4	

Test Remarks
Specimens were moist cured to 24 days at an average temperature of 22.4°C and humidity of 99%, then removed from the curing environment and oven dried until 27 days when the samples were capped with Hyrdostone gypsum cement prior to compression.

SPECIMEN	DESCRIPTION
B1-5	Cellular Concrete
B2-1	Cellular Concrete
B2-7	Cellular Concrete
C1-3	Cellular Concrete

	PROJECT NAME: California Nevada Cement Association (CNCA)	Test Date: 7/19/16
	PROJECT NO: 10357.000.000	Tested By: T. Borde
	CLIENT: California Nevada Cement Association	Reviewed By: M. Tong
	LOCATION: Yorba Linda, CA	
	PHASE NO: CNCA	

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



	SPECIMEN	
INITIAL TEST DATA	C1-9	C2-5
Box Number	16	14
Density at Time of Break (pcf)	17.5	18.0
Cast Density (pcf)	30.0	30.0
Test Age (Days)	27	27
Diameter (in)	2.920	2.920
Height (in)	5.500	5.470
Height-To-Diameter Ratio	1.884	1.873

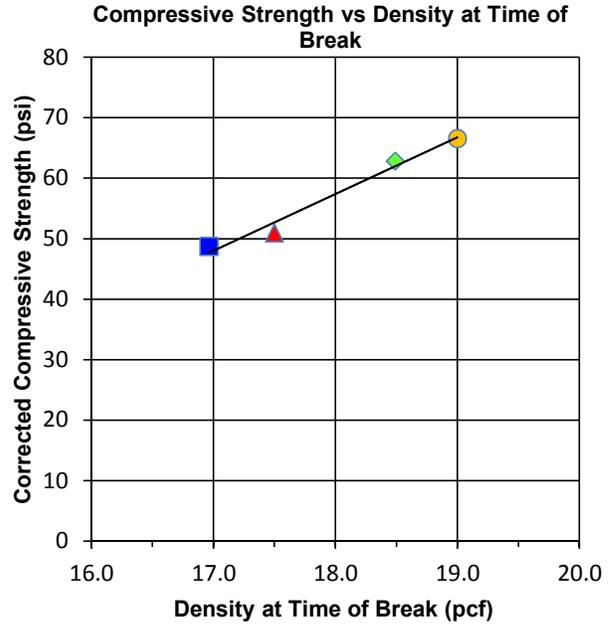
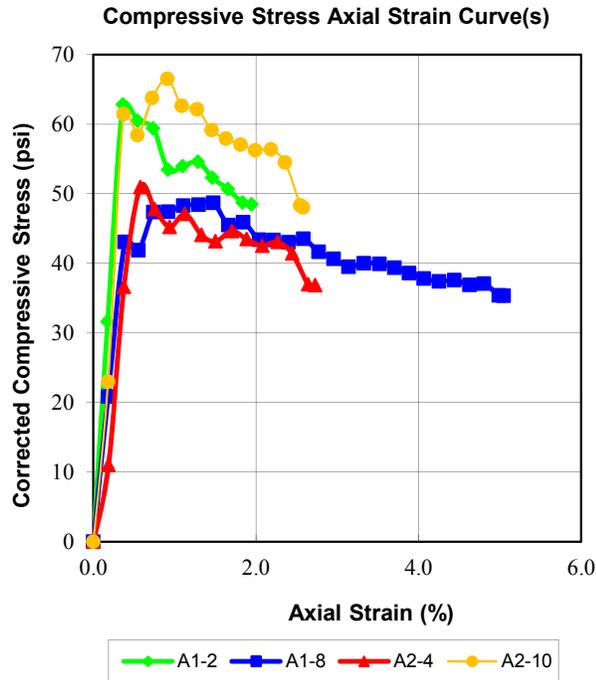
FINAL TEST DATA	C1-9	C2-5	Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	45	61	53
Cross-sectional Area (in. ²)	6.697	6.697	
Strain Rate (in./min.)	0.09	0.09	
Porosity	0.894	0.891	
Strain at Failure (%)	0.92	1.67	
Fracture Type	4	4	

Test Remarks Specimens were moist cured to 24 days at an average temperature of 22.4°C and humidity of 99%, then removed from the curing environment and oven dried until 27 days when the samples were capped with Hyrdostone gypsum cement prior to compression.

SPECIMEN	DESCRIPTION
C1-9	Cellular Concrete
C2-5	Cellular Concrete

ENGEO <small>— Expect Excellence —</small>	<p>PROJECT NAME: California Nevada Cement Association (CNCA)</p> <p>PROJECT NO: 10357.000.000</p> <p>CLIENT: California Nevada Cement Association</p> <p>LOCATION: Yorba Linda, CA</p> <p>PHASE NO: CNCA</p>	<p>Test Date: 7/19/16</p> <p>Tested By: T. Borde</p> <p>Reviewed By: M. Tong</p>
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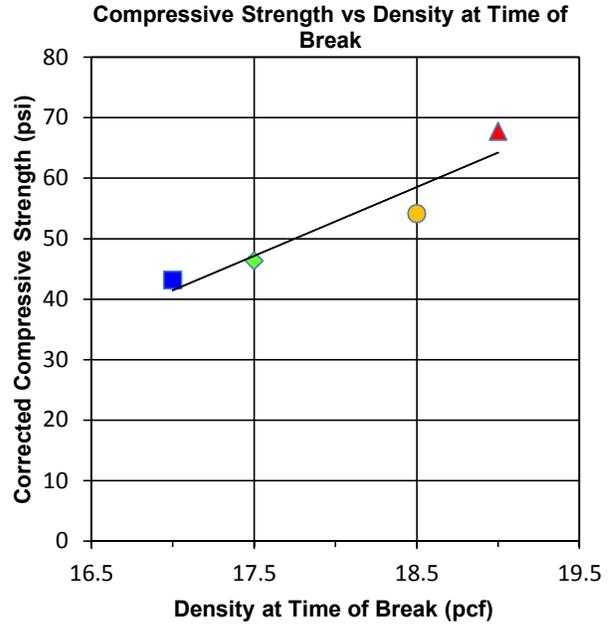
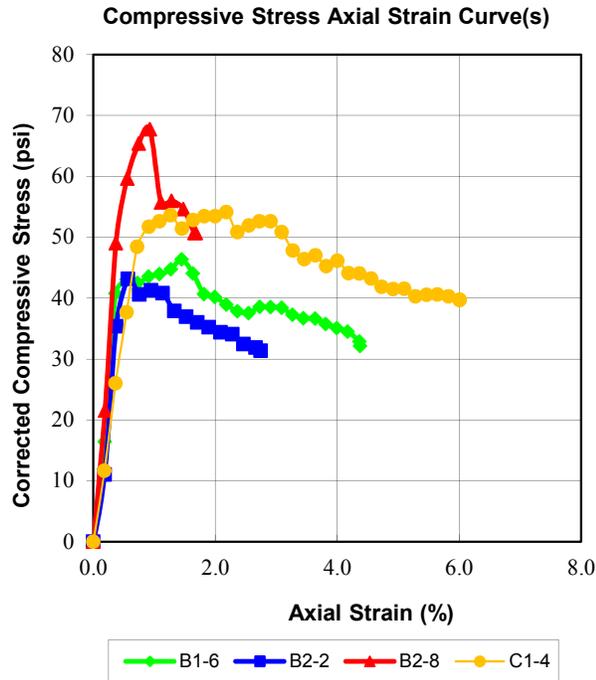
UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



		SPECIMEN				
INITIAL TEST DATA		A1-2	A1-8	A2-4	A2-10	
	Box Number	1	2	4	5	
	Density at Time of Break (pcf)	18.5	17.0	17.5	19.0	
	Cast Density (pcf)	30.0	30.0	30.0	30.0	
	Test Age (Days)	27	27	27	27	
	Diameter (in)	2.950	2.960	2.940	2.900	
	Height (in)	5.480	5.450	5.360	5.560	
	Height-To-Diameter Ratio	1.858	1.841	1.823	1.917	
					Avg. Compressive Strength (psi)	
	Unconfined Compressive Strength (psi)	63	49	51	67	57
	Cross-sectional Area (in. ²)	6.835	6.881	6.789	6.605	
	Strain Rate (in./min.)	0.09	0.09	0.09	0.09	
	Porosity	0.888	0.898	0.894	0.885	
	Strain at Failure (%)	0.36	1.48	0.58	0.91	
	Fracture Type	5	5	2	5	
	Test Remarks	Specimens were moist cured to 24 days at an average temperature of 22.4°C and humidity of 99%, then removed from the curing environment and oven dried until 27 days. Samples were not capped prior to compression.				
SPECIMEN	DESCRIPTION					
A1-2	Cellular Concrete					
A1-8	Cellular Concrete					
A2-4	Cellular Concrete					
A2-10	Cellular Concrete					

	PROJECT NAME: California Nevada Cement Association (CNCA)	Test Date: 7/19/16
	PROJECT NO: 10357.000.000	Tested By: T. Borde
	CLIENT: California Nevada Cement Association	Reviewed By: M. Tong
	LOCATION: Yorba Linda, CA	
	PHASE NO: CNCA	

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



INITIAL TEST DATA	SPECIMEN			
	B1-6	B2-2	B2-8	C1-4
Box Number	7	9	10	12
Density at Time of Break (pcf)	17.5	17.0	19.0	18.5
Cast Density (pcf)	30.0	30.0	30.0	30.0
Test Age (Days)	27	27	27	27
Diameter (in)	2.920	2.920	2.920	2.920
Height (in)	5.550	5.310	5.490	5.530
Height-To-Diameter Ratio	1.901	1.818	1.880	1.894

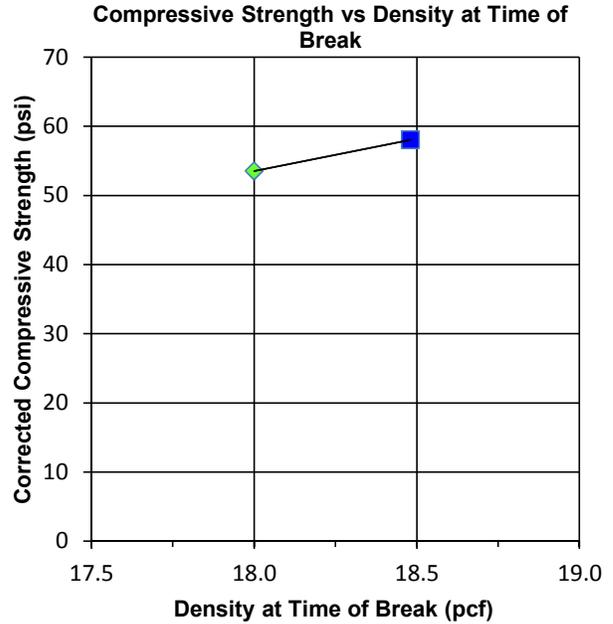
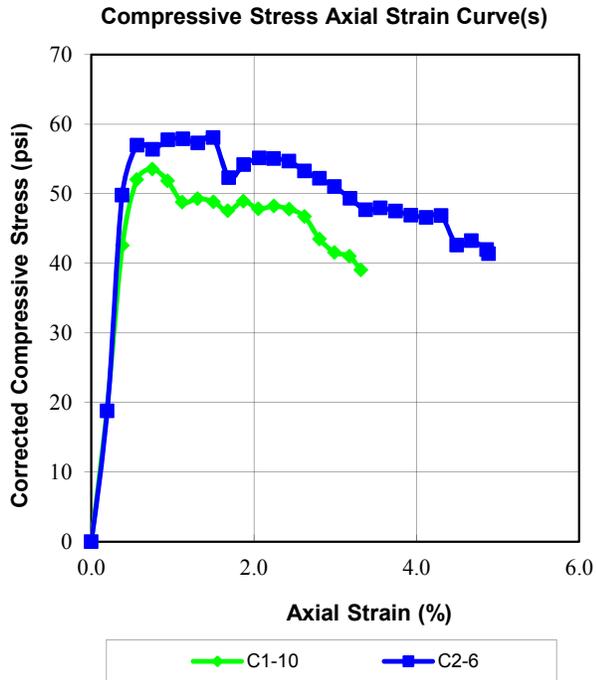
FINAL TEST DATA					Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	46	43	68	54	53
Cross-sectional Area (in. ²)	6.697	6.697	6.697	6.697	
Strain Rate (in./min.)	0.09	0.09	0.09	0.09	No. of Specimens
Porosity	0.894	0.897	0.885	0.888	
Strain at Failure (%)	1.45	0.57	0.93	2.18	4
Fracture Type	3	3	3	5	

Test Remarks: Specimens were moist cured to 24 days at an average temperature of 22.4°C and humidity of 99%, then removed from the curing environment and oven dried until 27 days. Samples were not capped prior to compression.

SPECIMEN	DESCRIPTION
B1-6	Cellular Concrete
B2-2	Cellular Concrete
B2-8	Cellular Concrete
C1-4	Cellular Concrete

	PROJECT NAME: California Nevada Cement Association (CNCA)	Test Date: 7/19/16
	PROJECT NO: 10357.000.000	Tested By: T. Borde
	CLIENT: California Nevada Cement Association	Reviewed By: M. Tong
	LOCATION: Yorba Linda, CA	
	PHASE NO: CNCA	

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



INITIAL TEST DATA	SPECIMEN	
	C1-10	C2-6
Box Number	13	15
Density at Time of Break (pcf)	18.0	18.5
Cast Density (pcf)	30.0	30.0
Test Age (Days)	27	27
Diameter (in)	2.930	2.930
Height (in)	5.400	5.390
Height-To-Diameter Ratio	1.843	1.840

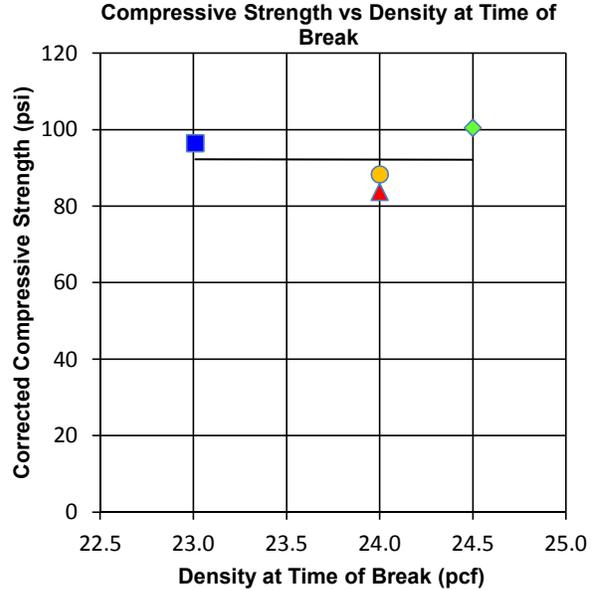
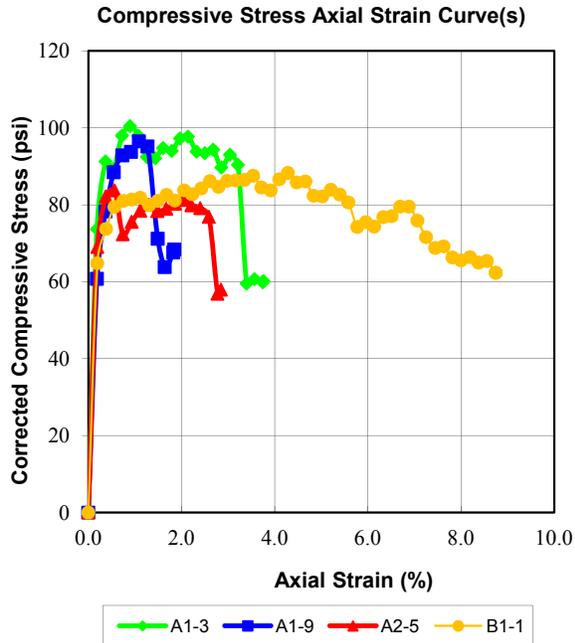
FINAL TEST DATA			Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	54	58	56
Cross-sectional Area (in. ²)	6.743	6.743	
Strain Rate (in./min.)	0.09	0.09	No. of Specimens
Porosity	0.891	0.888	
Strain at Failure (%)	0.75	1.50	
Fracture Type	2	2	

Test Remarks Specimens were moist cured to 24 days at an average temperature of 22.4°C and humidity of 99%, then removed from the curing environment and oven dried until 27 days. Samples were not capped prior to compression.

SPECIMEN	DESCRIPTION
C1-10	Cellular Concrete; Hairline fracture on top of specimen prior to compression
C2-6	Cellular Concrete

	PROJECT NAME: California Nevada Cement Association (CNCA)	Test Date: 7/19/16
	PROJECT NO: 10357.000.000	Tested By: T. Borde
	CLIENT: California Nevada Cement Association	Reviewed By: M. Tong
	LOCATION: Yorba Linda, CA	
	PHASE NO: CNCA	

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



		SPECIMEN			
INITIAL TEST DATA		A1-3	A1-9	A2-5	B1-1
	Box Number	1	3	4	6
	Density at Time of Break (pcf)	24.5	23.0	24.0	24.0
	Cast Density (pcf)	30.0	30.0	30.0	30.0
	Test Age (Days)	28	28	28	28
	Diameter (in)	2.940	2.920	2.920	2.930
	Height (in)	5.650	5.580	5.460	5.420
	Height-To-Diameter Ratio	1.922	1.911	1.870	1.850
FINAL TEST DATA					Avg. Compressive Strength (psi)
	Unconfined Compressive Strength (psi)	100	96	84	88
	Cross-sectional Area (in. ²)	6.789	6.697	6.697	6.743
	Strain Rate (in./min.)	0.09	0.09	0.09	0.09
	Porosity	0.852	0.861	0.855	0.855
	Strain at Failure (%)	0.90	1.09	0.56	4.28
	Fracture Type	5	4	2	5
					92
					No. of Specimens
					4

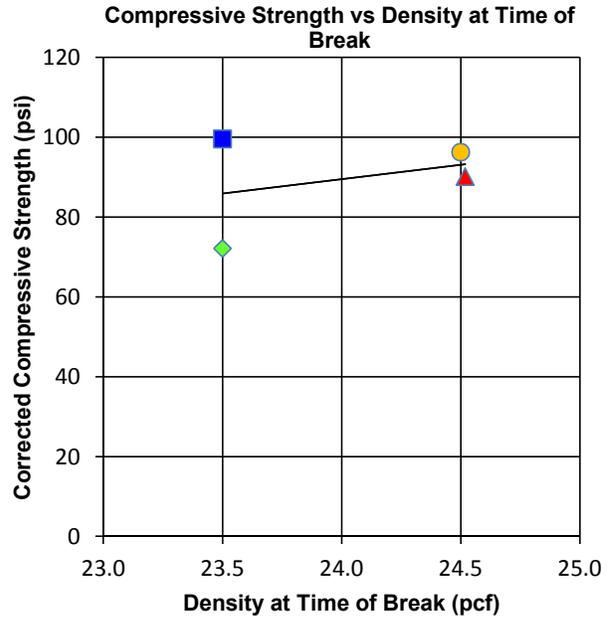
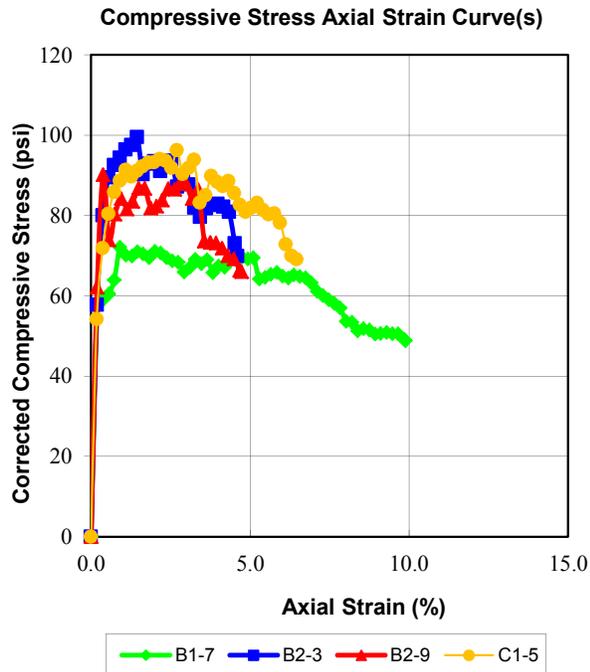
Test Remarks Specimens were moist cured to 25 days at an average temperature of 22.4°C and humidity of 99% and then air dried to 28 days in accordance with ASTM C495. Samples were capped with Hydrostone gypsum cement before compression.

SPECIMEN	DESCRIPTION
A1-3	Cellular Concrete
A1-9	Cellular Concrete
A2-5	Cellular Concrete
B1-1	Cellular Concrete

<p>PROJECT NAME: California Nevada Cement Association (CNCA)</p> <p>PROJECT NO: 10357.000.000</p> <p>CLIENT: California Nevada Cement Association</p> <p>LOCATION: Yorba Linda, CA</p> <p>PHASE NO: CNCA</p>	<p>Test Date: 7/20/16</p> <p>Tested By: T. Borde</p> <p>Reviewed By: M. Tong</p>
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UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



SPECIMEN				
INITIAL TEST DATA	B1-7	B2-3	B2-9	C1-5
Box Number	7	9	10	12
Density at Time of Break (pcf)	23.5	23.5	24.5	24.5
Cast Density (pcf)	30.0	30.0	30.0	30.0
Test Age (Days)	28	28	28	28
Diameter (in)	2.930	2.920	2.940	2.910
Height (in)	5.530	5.580	5.390	5.600
Height-To-Diameter Ratio	1.887	1.911	1.833	1.924

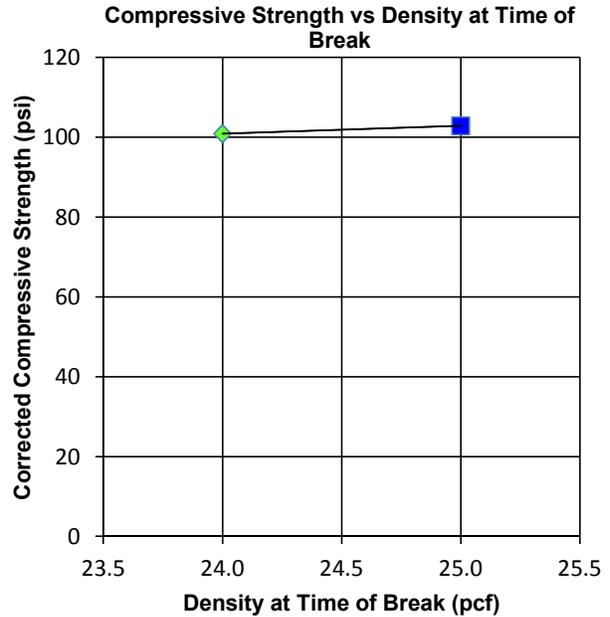
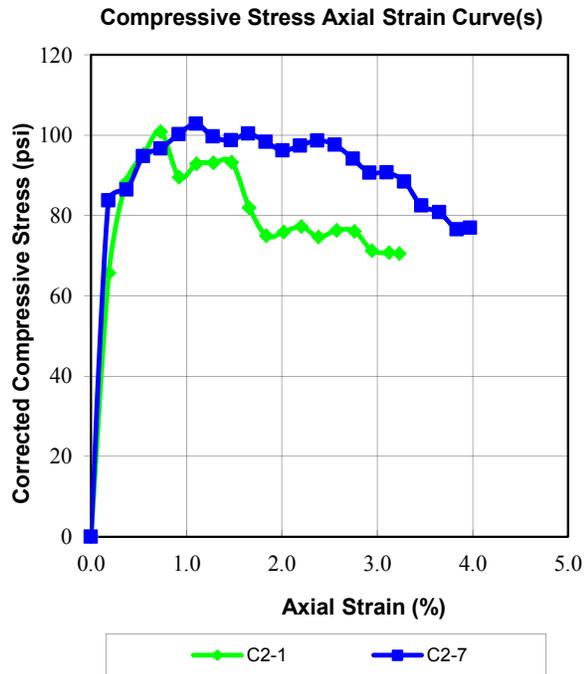
FINAL TEST DATA					Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	72	100	90	96	90
Cross-sectional Area (in. ²)	6.743	6.697	6.789	6.651	
Strain Rate (in./min.)	0.09	0.09	0.09	0.09	No. of Specimens
Porosity	0.858	0.858	0.852	0.852	4
Strain at Failure (%)	0.91	1.45	0.38	2.70	
Fracture Type	3	5	5	5	

Test Remarks Specimens were moist cured to 25 days at an average temperature of 22.4°C and humidity of 99% and then air dried to 28 days in accordance with ASTM C495. Samples were capped with Hydrostone gypsum cement before compression.

SPECIMEN	DESCRIPTION
B1-7	Cellular Concrete
B2-3	Cellular Concrete
B2-9	Cellular Concrete
C1-5	Cellular Concrete

	PROJECT NAME: California Nevada Cement Association (CNCA)	Test Date: 7/20/16
	PROJECT NO: 10357.000.000	Tested By: T. Borde
	CLIENT: California Nevada Cement Association	Reviewed By: M. Tong
	LOCATION: Yorba Linda, CA	
	PHASE NO: CNCA	

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



SPECIMEN			
INITIAL TEST DATA	C2-1	C2-7	
Box Number	13	15	
Density at Time of Break (pcf)	24.0	25.0	
Cast Density (pcf)	30.0	30.0	
Test Age (Days)	28	28	
Diameter (in)	2.940	2.910	
Height (in)	5.480	5.530	
Height-To-Diameter Ratio	1.864	1.900	
FINAL TEST DATA			Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	101	103	102
Cross-sectional Area (in. ²)	6.789	6.651	
Strain Rate (in./min.)	0.09	0.09	No. of Specimens
Porosity	0.855	0.849	2
Strain at Failure (%)	0.73	1.10	
Fracture Type	5	5	

Test Remarks Specimens were moist cured to 25 days at an average temperature of 22.4°C and humidity of 99% and then air dried to 28 days in accordance with ASTM C495. Samples were capped with Hydrostone gypsum cement before compression.

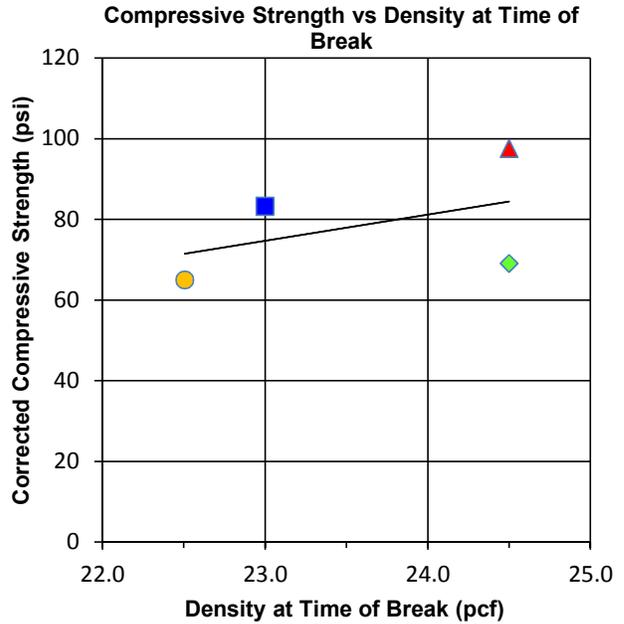
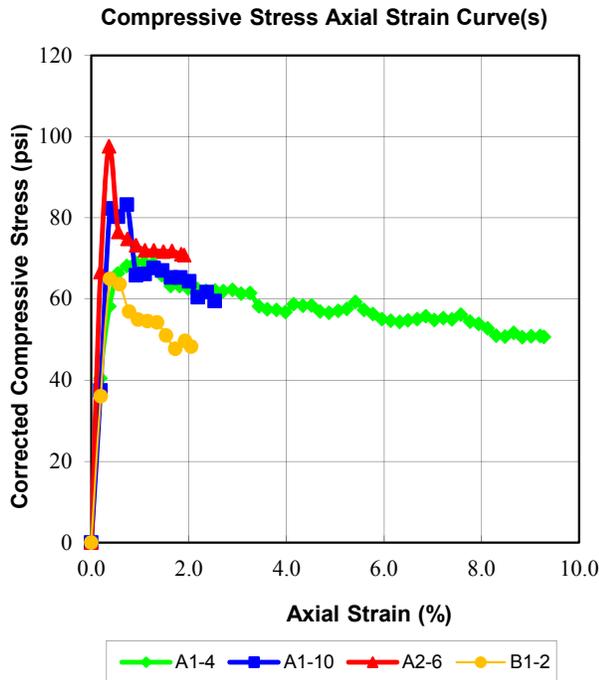
SPECIMEN	DESCRIPTION
C2-1	Cellular Concrete
C2-7	Cellular Concrete



PROJECT NAME: California Nevada Cement Association (CNCA)
PROJECT NO: 10357.000.000
CLIENT: California Nevada Cement Association
LOCATION: Yorba Linda, CA
PHASE NO: CNCA

Test Date: 7/20/16
Tested By: T. Borde
Reviewed By: M. Tong

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)

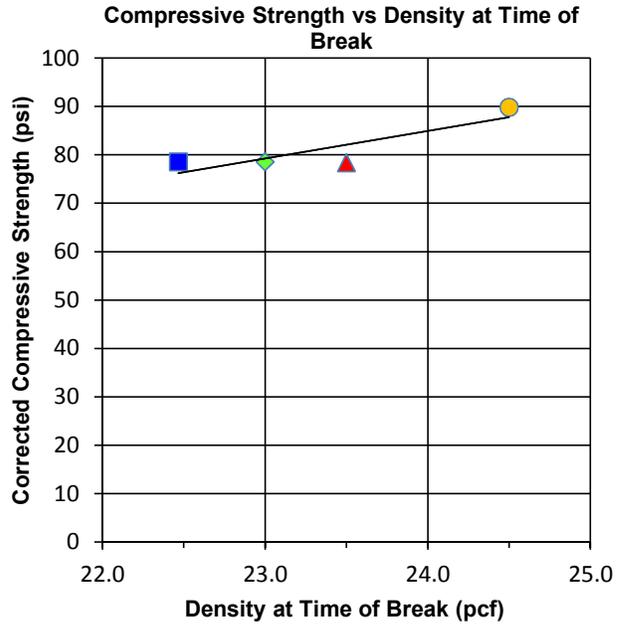
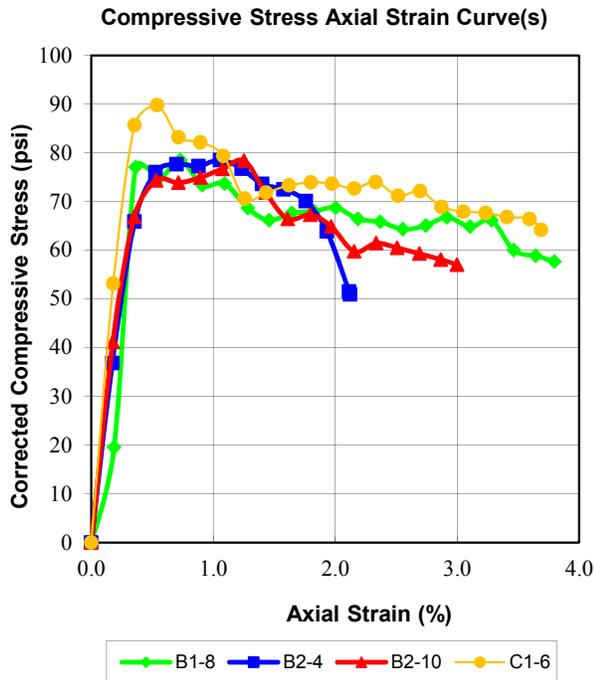


SPECIMEN				
INITIAL TEST DATA	A1-4	A1-10	A2-6	B1-2
Box Number	1	3	4	6
Density at Time of Break (pcf)	24.5	23.0	24.5	22.5
Cast Density (pcf)	30.0	30.0	30.0	30.0
Test Age (Days)	28	28	28	28
Diameter (in)	2.960	2.930	2.900	2.920
Height (in)	5.590	5.540	5.470	5.270
Height-To-Diameter Ratio	1.889	1.891	1.886	1.805
FINAL TEST DATA				Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	69	83	98	79
Cross-sectional Area (in. ²)	6.881	6.743	6.605	6.697
Strain Rate (in./min.)	0.09	0.09	0.09	0.09
Porosity	0.852	0.861	0.852	0.864
Strain at Failure (%)	1.09	0.73	0.36	0.38
Fracture Type	3	3	3	3
Test Remarks	Specimens were moist cured to 25 days at an average temperature of 22.4°C and humidity of 99% and then air dried to 28 days in accordance with ASTM C495. Specimens were not capped prior to compression.			

SPECIMEN	DESCRIPTION
A1-4	Cellular Concrete
A1-10	Cellular Concrete
A2-6	Cellular Concrete
B1-2	Cellular Concrete

	PROJECT NAME: California Nevada Cement Association (CNCA)	Test Date: 7/20/16
	PROJECT NO: 10357.000.000	Tested By: T. Borde
	CLIENT: California Nevada Cement Association	Reviewed By: M. Tong
	LOCATION: Yorba Linda, CA	
	PHASE NO: CNCA	

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)

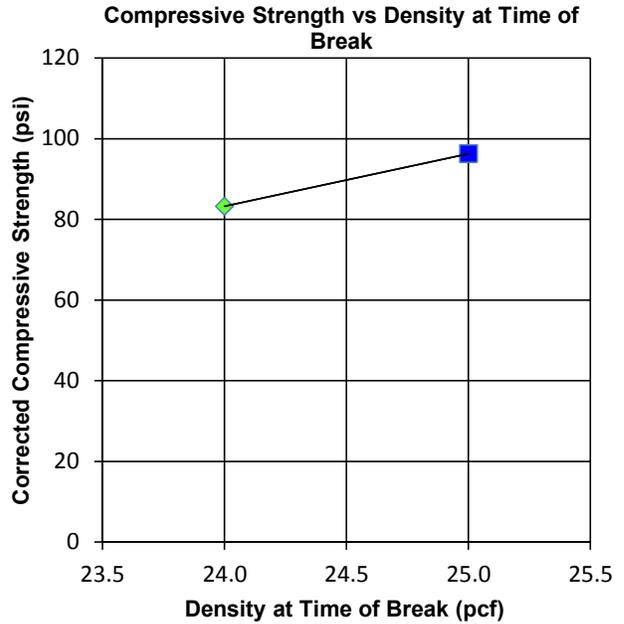
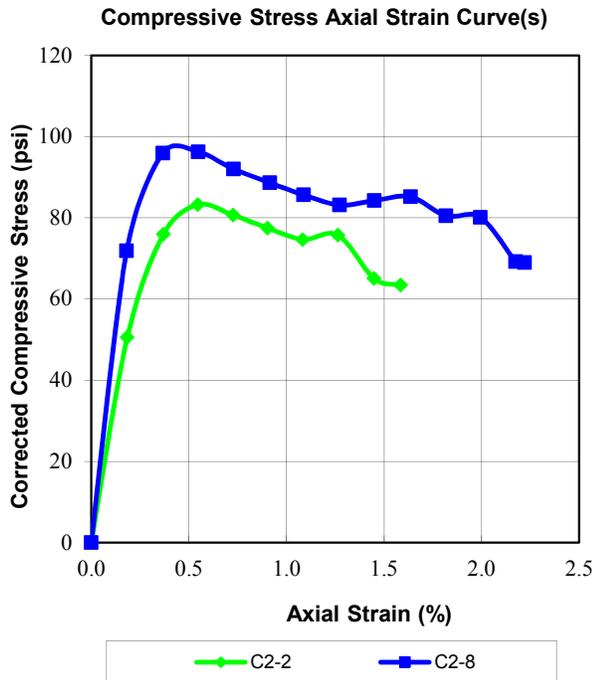


SPECIMEN				
INITIAL TEST DATA	B1-8	B2-4	B2-10	C1-6
Box Number	8	9	11	12
Density at Time of Break (pcf)	23.0	22.5	23.5	24.5
Cast Density (pcf)	30.0	30.0	30.0	30.0
Test Age (Days)	28	28	28	28
Diameter (in)	2.930	2.900	2.930	2.900
Height (in)	5.530	5.740	5.610	5.610
Height-To-Diameter Ratio	1.887	1.979	1.915	1.934
FINAL TEST DATA				Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	79	79	78	90
Cross-sectional Area (in. ²)	6.743	6.605	6.743	6.605
Strain Rate (in./min.)	0.09	0.09	0.09	0.09
Porosity	0.861	0.864	0.858	0.852
Strain at Failure (%)	0.73	1.06	1.25	0.54
Fracture Type	3	3	5	3
Test Remarks	Specimens were moist cured to 25 days at an average temperature of 22.4°C and humidity of 99% and then air dried to 28 days in accordance with ASTM C495. Specimens were not capped prior to compression.			

SPECIMEN	DESCRIPTION
B1-8	Cellular Concrete
B2-4	Cellular Concrete
B2-10	Cellular Concrete; Hairline fracture on top of specimen prior to compression
C1-6	Cellular Concrete

	PROJECT NAME: California Nevada Cement Association (CNCA)	Test Date: 7/20/16	
	PROJECT NO: 10357.000.000	Tested By: T. Borde	
	CLIENT: California Nevada Cement Association	Reviewed By: M. Tong	
	LOCATION: Yorba Linda, CA		
	PHASE NO: CNCA		

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



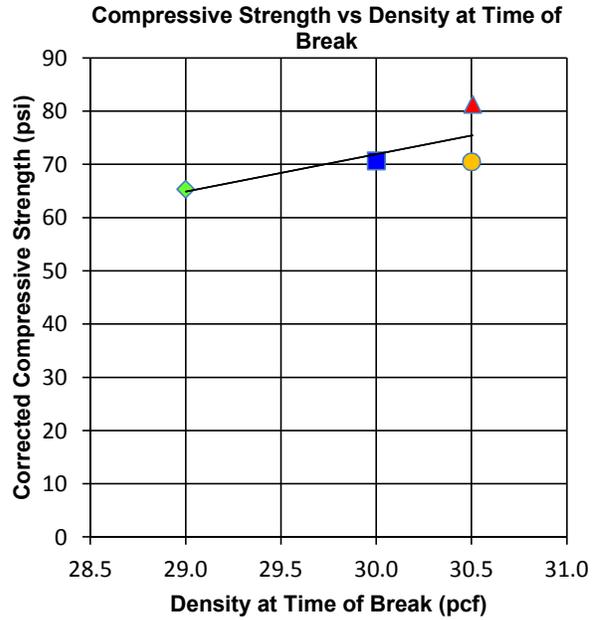
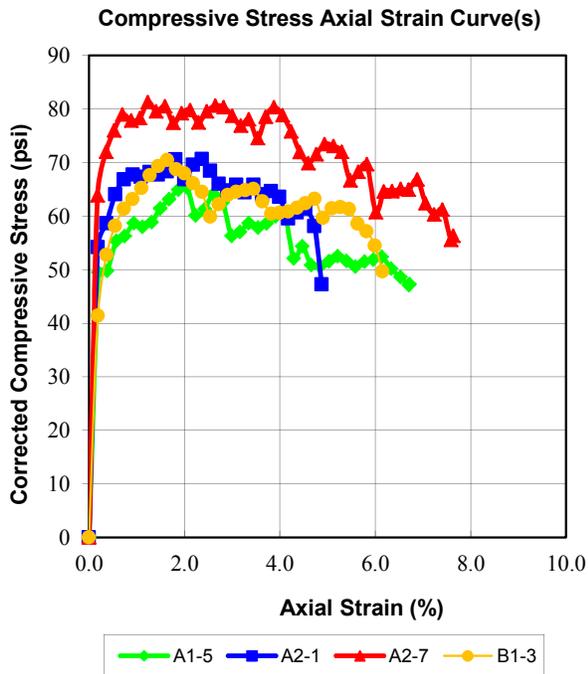
INITIAL TEST DATA	SPECIMEN	
	C2-2	C2-8
Box Number	14	15
Density at Time of Break (pcf)	24.0	25.0
Cast Density (pcf)	30.0	30.0
Test Age (Days)	28	28
Diameter (in)	2.950	2.930
Height (in)	5.580	5.560
Height-To-Diameter Ratio	1.892	1.898
FINAL TEST DATA		Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	83	96
Cross-sectional Area (in. ²)	6.835	6.743
Strain Rate (in./min.)	0.09	0.09
Porosity	0.855	0.849
Strain at Failure (%)	0.55	0.55
Fracture Type	3	5
Test Remarks	No. of Specimens	
	2	

Specimens were moist cured to 25 days at an average temperature of 22.4°C and humidity of 99% and then air dried to 28 days in accordance with ASTM C495. Specimens were not capped prior to compression.

SPECIMEN	DESCRIPTION
C2-2	Cellular Concrete
C2-8	Cellular Concrete

ENGEO <small>— Expect Excellence —</small>	<p>PROJECT NAME: California Nevada Cement Association (CNCA)</p> <p>PROJECT NO: 10357.000.000</p> <p>CLIENT: California Nevada Cement Association</p> <p>LOCATION: Yorba Linda, CA</p> <p>PHASE NO: CNCA</p>	<p>Test Date: 7/20/16</p> <p>Tested By: T. Borde</p> <p>Reviewed By: M. Tong</p>
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UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



SPECIMEN				
INITIAL TEST DATA	A1-5	A2-1	A2-7	B1-3
Box Number	2	3	5	6
Density at Time of Break (pcf)	29.0	30.0	30.5	30.5
Cast Density (pcf)	30.0	30.0	30.0	30.0
Test Age (Days)	29	29	29	29
Diameter (in)	2.940	2.910	2.920	2.920
Height (in)	5.420	5.550	5.710	5.550
Height-To-Diameter Ratio	1.844	1.907	1.955	1.901

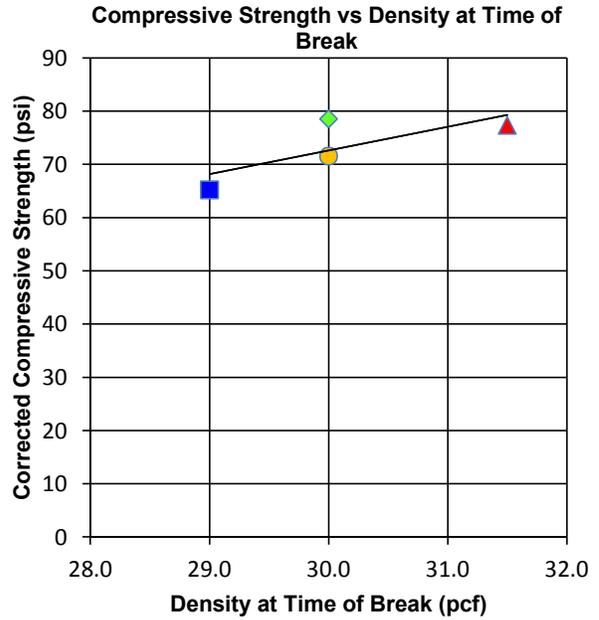
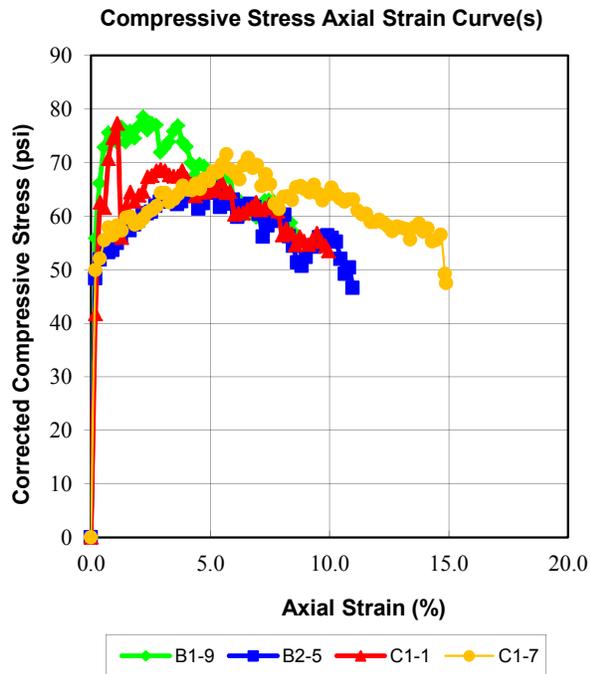
FINAL TEST DATA					Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	65	71	81	70	72
Cross-sectional Area (in. ²)	6.789	6.651	6.697	6.697	
Strain Rate (in./min.)	0.09	0.09	0.09	0.09	No. of Specimens
Porosity	0.825	0.819	0.816	0.816	4
Strain at Failure (%)	2.05	2.36	1.24	1.64	
Fracture Type	6	6	6	6	
Test Remarks	Specimens were moist cured to 29 days at an average temperature of 22.7°C and humidity of 99% and were capped with Hydrostone gypsum cement prior to compression.				

SPECIMEN	DESCRIPTION
A1-5	Cellular Concrete
A2-1	Cellular Concrete
A2-7	Cellular Concrete
B1-3	Cellular Concrete

<p>PROJECT NAME: California Nevada Cement Association (CNCA)</p> <p>PROJECT NO: 10357.000.000</p> <p>CLIENT: California Nevada Cement Association</p> <p>LOCATION: Yorba Linda, CA</p> <p>PHASE NO: CNCA</p>	<p>Test Date: 7/21/16</p> <p>Tested By: T. Borde</p> <p>Reviewed By: M. Tong</p>
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UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



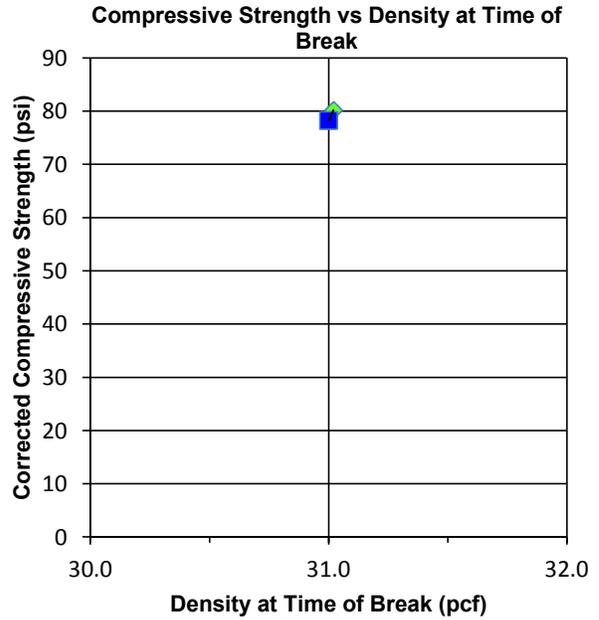
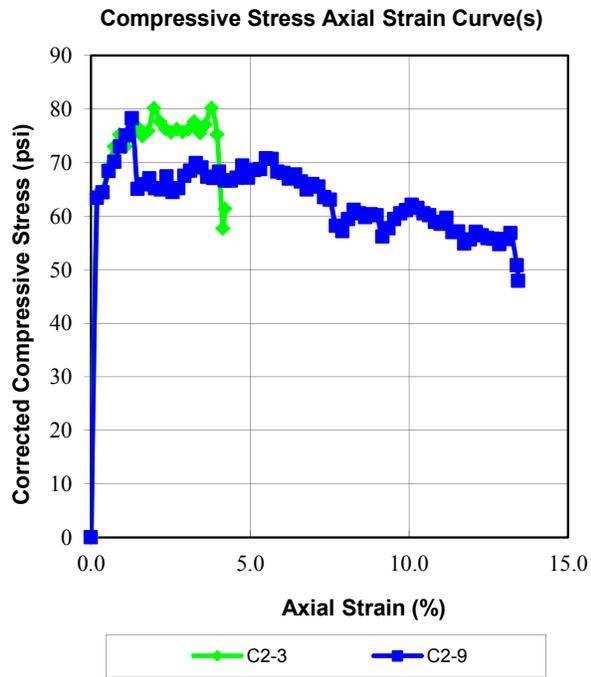
SPECIMEN				
INITIAL TEST DATA	B1-9	B2-5	C1-1	C1-7
Box Number	8	9	11	12
Density at Time of Break (pcf)	30.0	29.0	31.5	30.0
Cast Density (pcf)	30.0	30.0	30.0	30.0
Test Age (Days)	29	29	29	29
Diameter (in)	2.920	2.870	2.910	2.940
Height (in)	5.540	5.590	5.540	5.500
Height-To-Diameter Ratio	1.897	1.948	1.904	1.871

FINAL TEST DATA					Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	79	65	77	72	73
Cross-sectional Area (in. ²)	6.697	6.469	6.651	6.789	
Strain Rate (in./min.)	0.09	0.09	0.09	0.09	
Porosity	0.819	0.825	0.810	0.819	
Strain at Failure (%)	2.18	5.05	1.10	5.69	
Fracture Type	6	6	6	6	
Test Remarks	Specimens were moist cured to 29 days at an average temperature of 22.7°C and humidity of 99% and were capped with Hydrostone gypsum cement prior to compression.				

SPECIMEN	DESCRIPTION
B1-9	Cellular Concrete
B2-5	Cellular Concrete
C1-1	Cellular Concrete
C1-7	Cellular Concrete

	PROJECT NAME: California Nevada Cement Association (CNCA) PROJECT NO: 10357.000.00 CLIENT: California Nevada Cement Association LOCATION: Yorba Linda, CA PHASE NO: CNCA	Test Date: 7/21/16 Tested By: T. Borde Reviewed By: M. Tong
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UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



SPECIMEN			
INITIAL TEST DATA	C2-3	C2-9	
Box Number	14	15	
Density at Time of Break (pcf)	31.0	31.0	
Cast Density (pcf)	30.0	30.0	
Test Age (Days)	29	29	
Diameter (in)	2.900	2.930	
Height (in)	5.600	5.500	
Height-To-Diameter Ratio	1.931	1.877	

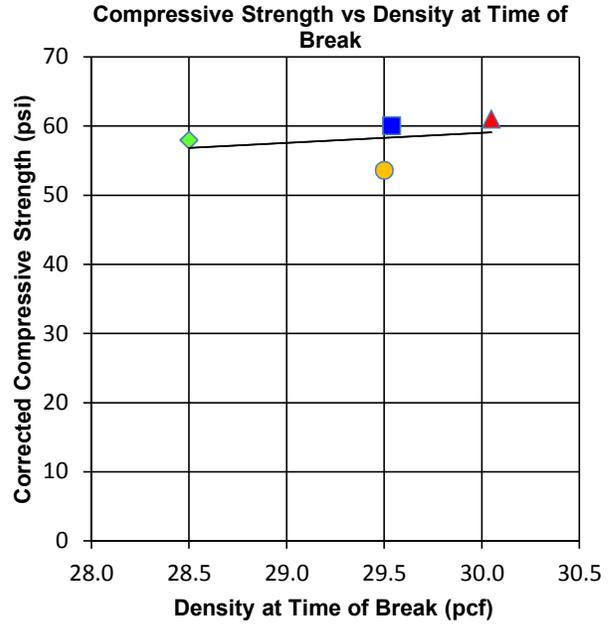
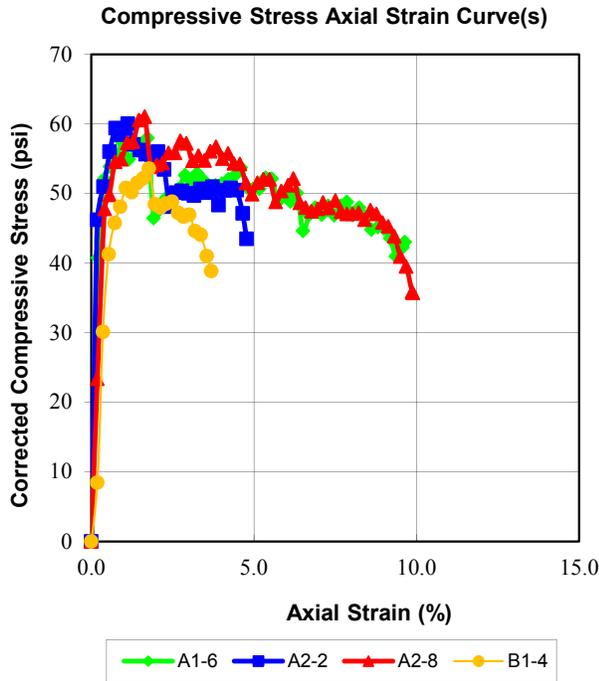
FINAL TEST DATA			Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	80	78	79
Cross-sectional Area (in. ²)	6.605	6.743	
Strain Rate (in./min.)	0.09	0.09	
Porosity	0.813	0.813	
Strain at Failure (%)	1.98	1.29	
Fracture Type	4	6	
No. of Specimens			2

Test Remarks Specimens were moist cured to 29 days at an average temperature of 22.7°C and humidity of 99% and were capped with Hydrostone gypsum cement prior to compression.

SPECIMEN	DESCRIPTION
C2-3	Cellular Concrete
C2-9	Cellular Concrete

	<p>PROJECT NAME: California Nevada Cement Association (CNCA)</p> <p>PROJECT NO: 10357.000.000</p> <p>CLIENT: California Nevada Cement Association</p> <p>LOCATION: Yorba Linda, CA</p> <p>PHASE NO: CNCA</p>	<p>Test Date: 7/21/16</p> <p>Tested By: T. Borde</p> <p>Reviewed By: M. Tong</p>
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UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



INITIAL TEST DATA	SPECIMEN			
	A1-6	A2-2	A2-8	B1-4
Box Number	2	3	5	7
Density at Time of Break (pcf)	28.5	29.5	30.0	29.5
Cast Density (pcf)	30.0	30.0	30.0	30.0
Test Age (Days)	29	29	29	29
Diameter (in)	2.910	2.920	2.930	2.890
Height (in)	5.270	5.410	5.530	5.690
Height-To-Diameter Ratio	1.811	1.853	1.887	1.969

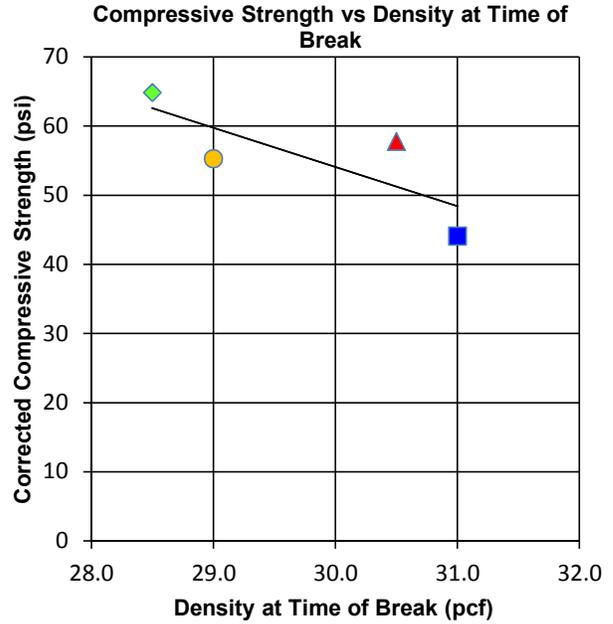
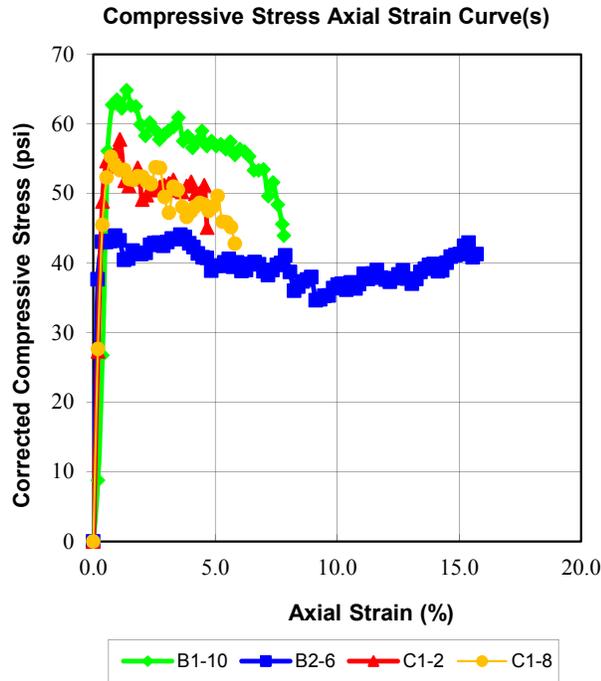
FINAL TEST DATA					Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	58	60	61	54	58
Cross-sectional Area (in. ²)	6.651	6.697	6.743	6.560	
Strain Rate (in./min.)	0.09	0.09	0.09	0.09	No. of Specimens
Porosity	0.828	0.822	0.819	0.822	
Strain at Failure (%)	1.73	1.12	1.64	1.77	4
Fracture Type	6	6	6	6	

Test Remarks Specimens were moist cured to 29 days at an average temperature of 22.7°C and humidity of 99%. Specimens were not capped prior to compression.

SPECIMEN	DESCRIPTION
A1-6	Cellular Concrete
A2-2	Cellular Concrete
A2-8	Cellular Concrete
B1-4	Cellular Concrete

	PROJECT NAME: California Nevada Cement Association (CNCA)	Test Date: 7/21/16
	PROJECT NO: 10357.000.000	Tested By: T. Borde
	CLIENT: California Nevada Cement Association	Reviewed By: M. Tong
	LOCATION: Yorba Linda, CA	
	PHASE NO: CNCA	

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)



INITIAL TEST DATA	SPECIMEN			
	B1-10	B2-6	C1-2	C1-8
Box Number	8	10	11	13
Density at Time of Break (pcf)	28.5	31.0	30.5	29.0
Cast Density (pcf)	30.0	30.0	30.0	30.0
Test Age (Days)	29	29	29	29
Diameter (in)	2.920	2.930	2.940	2.940
Height (in)	5.200	5.640	5.540	5.530
Height-To-Diameter Ratio	1.781	1.925	1.884	1.881

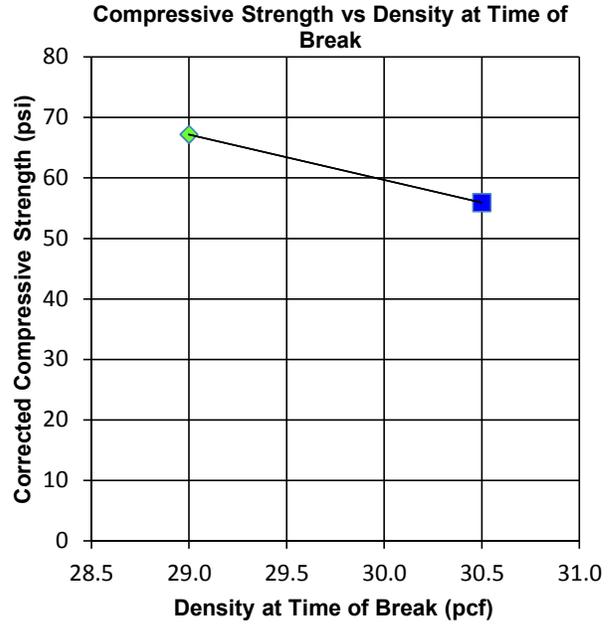
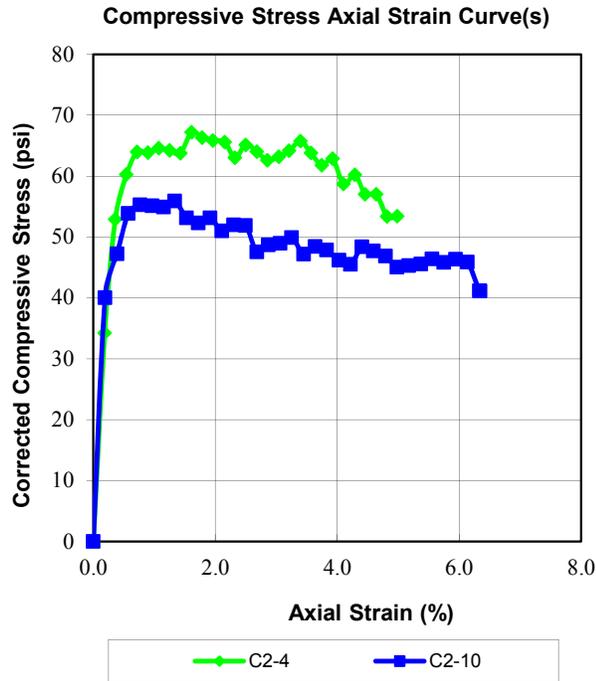
FINAL TEST DATA					Avg. Compressive Strength (psi)
Unconfined Compressive Strength (psi)	65	44	58	55	56
Cross-sectional Area (in. ²)	6.697	6.743	6.789	6.789	
Strain Rate (in./min.)	0.09	0.09	0.09	0.09	
Porosity	0.828	0.813	0.816	0.825	
Strain at Failure (%)	1.36	3.58	1.10	0.73	
Fracture Type	6	6	6	6	

Test Remarks Specimens were moist cured to 29 days at an average temperature of 22.7°C and humidity of 99%. Specimens were not capped prior to compression.

SPECIMEN	DESCRIPTION
B1-10	Cellular Concrete
B2-6	Cellular Concrete
C1-2	Cellular Concrete
C1-8	Cellular Concrete

	PROJECT NAME: California Nevada Cement Association (CNCA)	Test Date: 7/21/16
	PROJECT NO: 10357.000.000	Tested By: T. Borde
	CLIENT: California Nevada Cement Association	Reviewed By: M. Tong
	LOCATION: Yorba Linda, CA	
	PHASE NO: CNCA	

UNCONFINED COMPRESSION TEST REPORT (ASTM C495 - Modified)

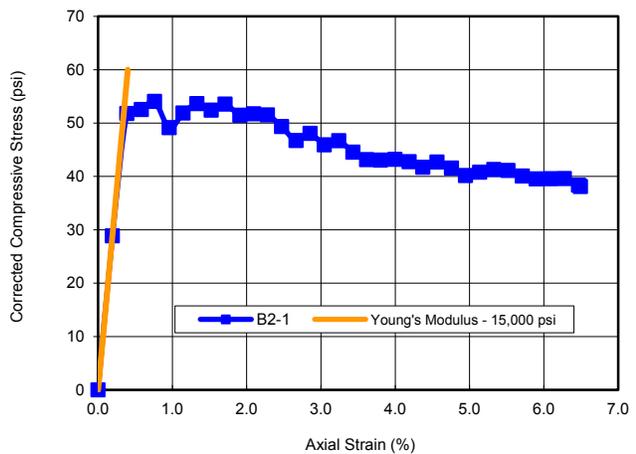
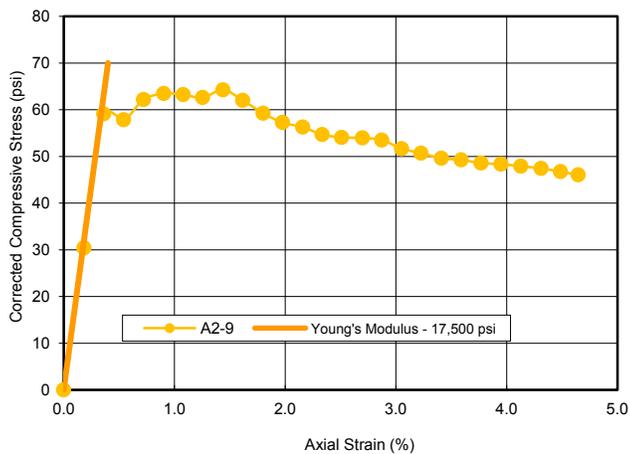
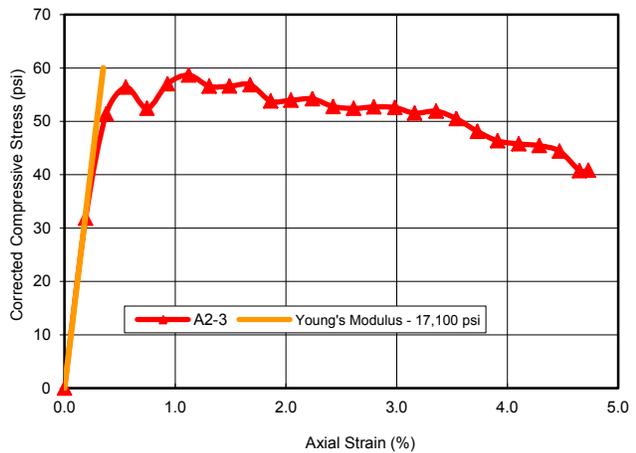
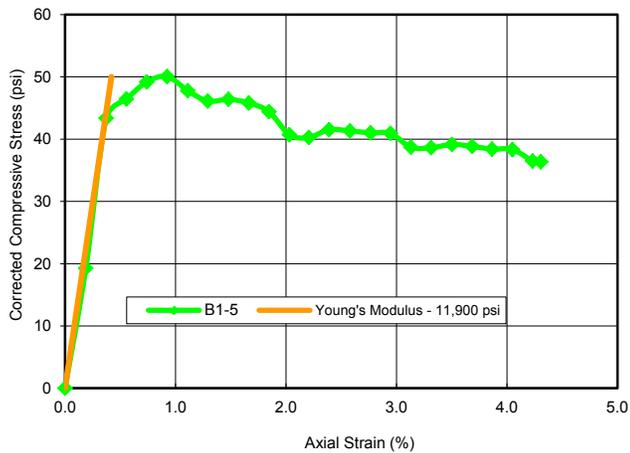
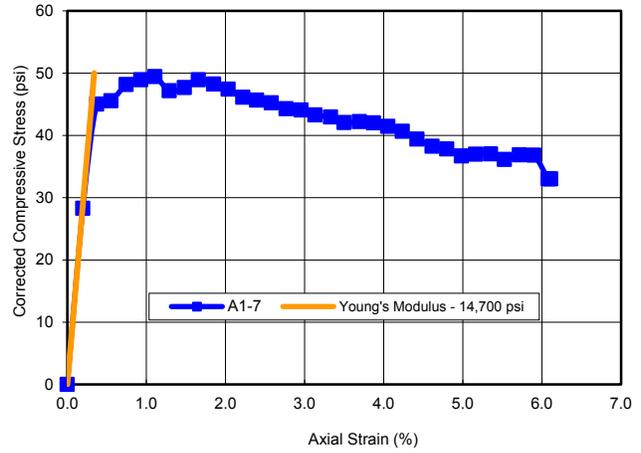
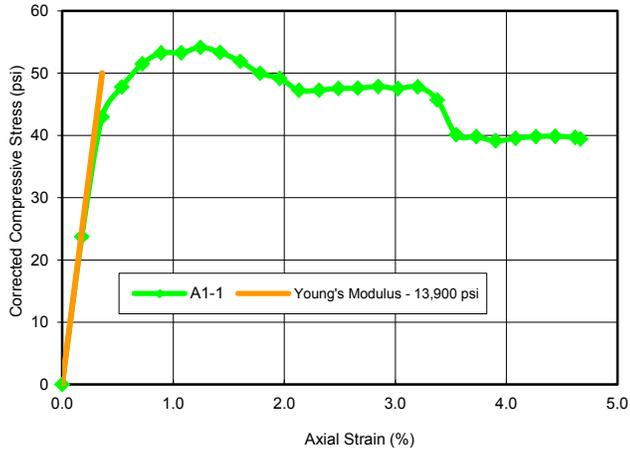


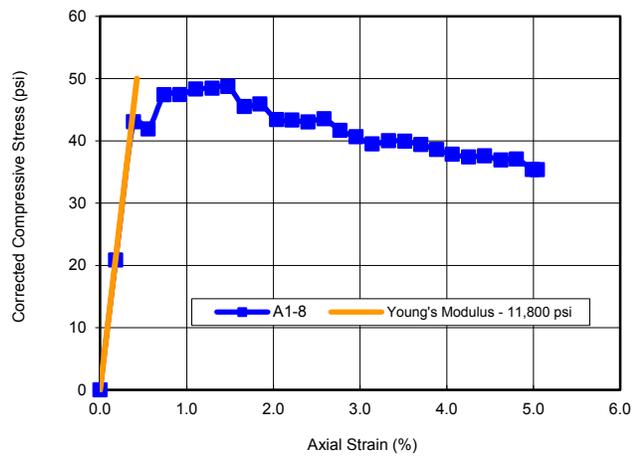
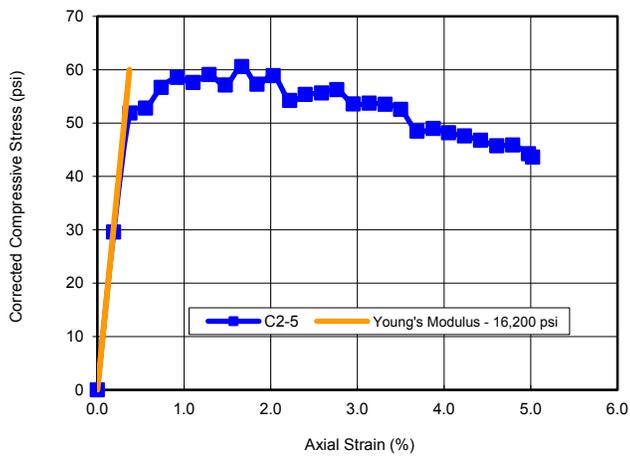
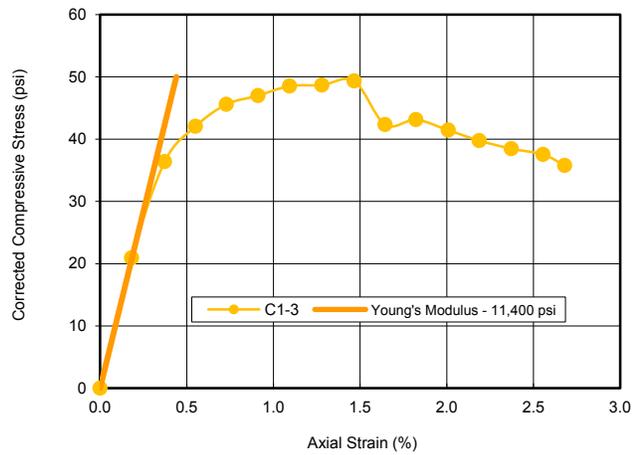
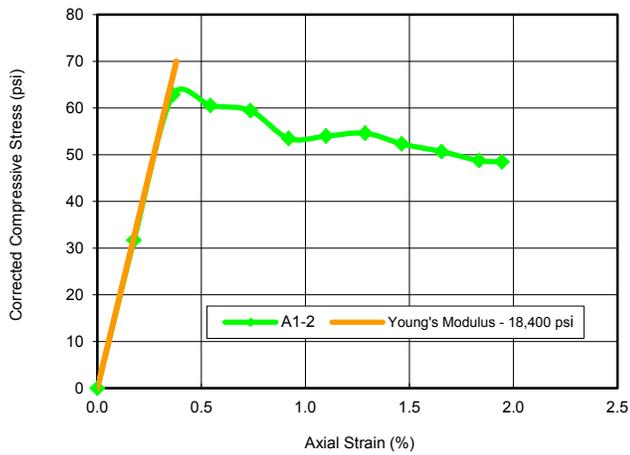
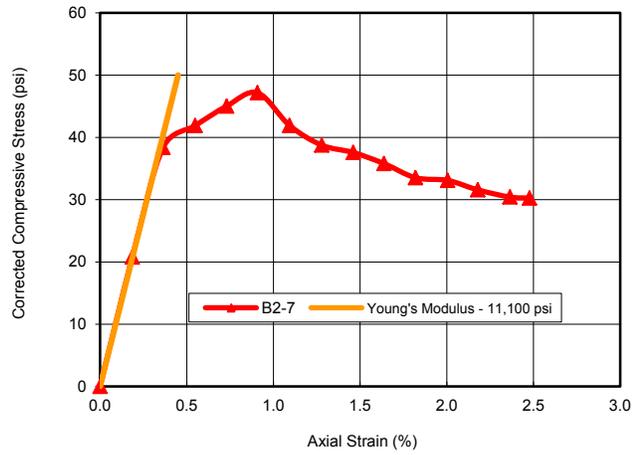
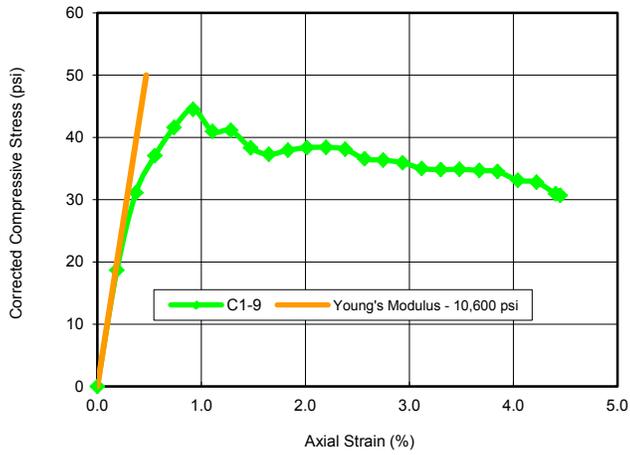
INITIAL TEST DATA	SPECIMEN		
	C2-4	C2-10	
Box Number	14	16	
Density at Time of Break (pcf)	29.0	30.5	
Cast Density (pcf)	30.0	30.0	
Test Age (Days)	29	29	
Diameter (in)	2.930	2.940	
Height (in)	5.650	5.260	
Height-To-Diameter Ratio	1.928	1.789	
FINAL TEST DATA			
Unconfined Compressive Strength (psi)	67	56	Avg. Compressive Strength (psi) 62
Cross-sectional Area (in. ²)	6.743	6.789	
Strain Rate (in./min.)	0.09	0.09	
Porosity	0.825	0.816	No. of Specimens 2
Strain at Failure (%)	1.61	1.34	
Fracture Type	6	6	
Test Remarks	Specimens were moist cured to 29 days at an average temperature of 22.7°C and humidity of 99%. Specimens were not capped prior to compression.		

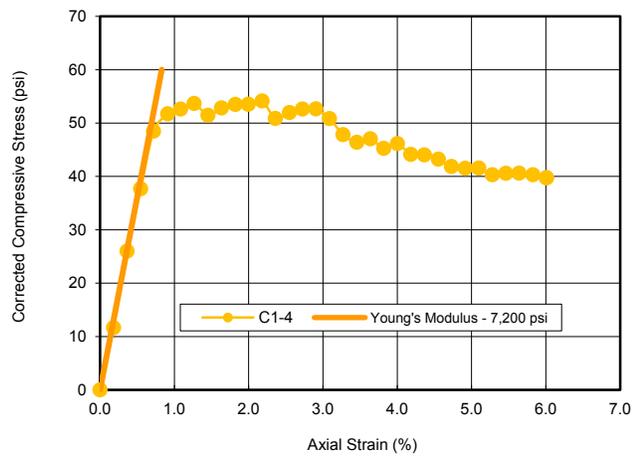
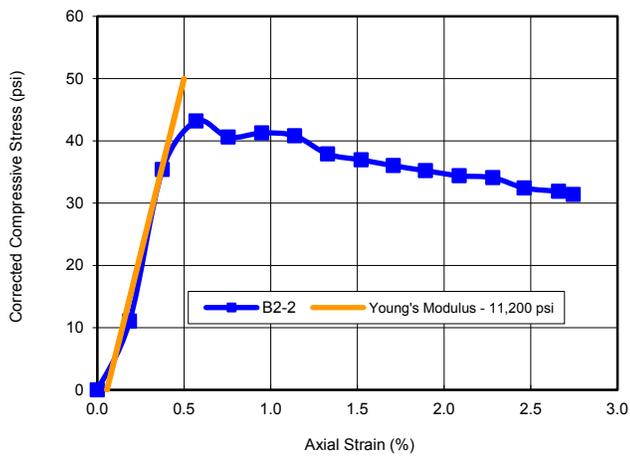
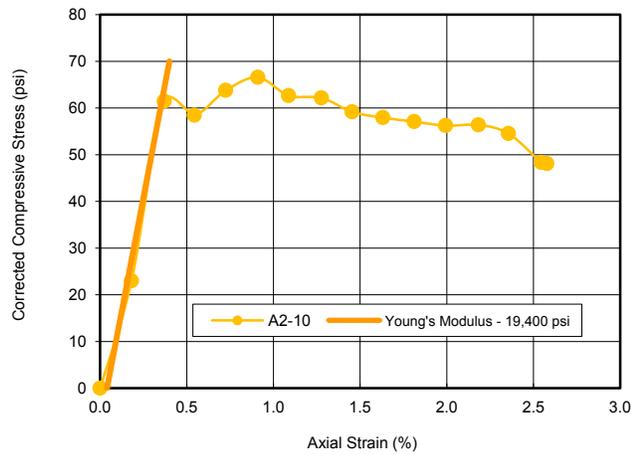
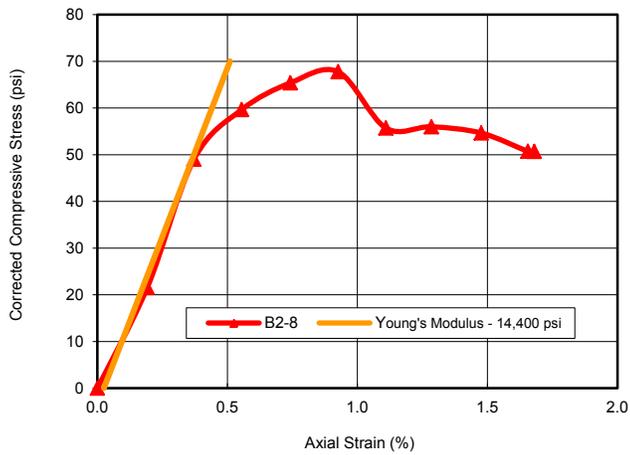
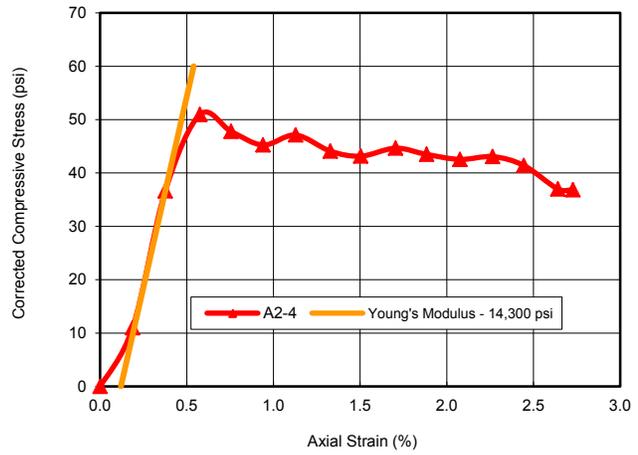
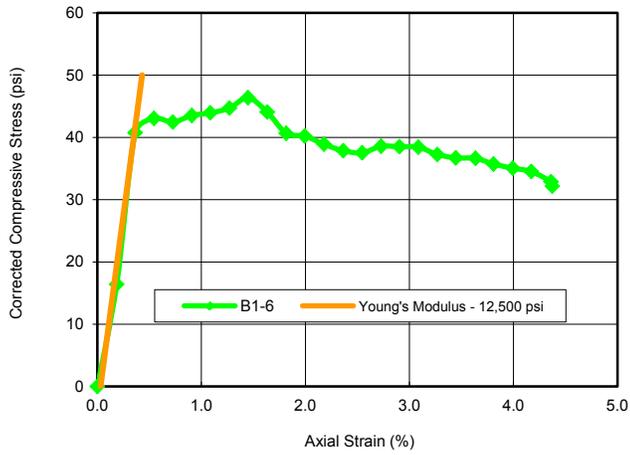
SPECIMEN	DESCRIPTION
C2-4	Cellular Concrete
C2-10	Cellular Concrete

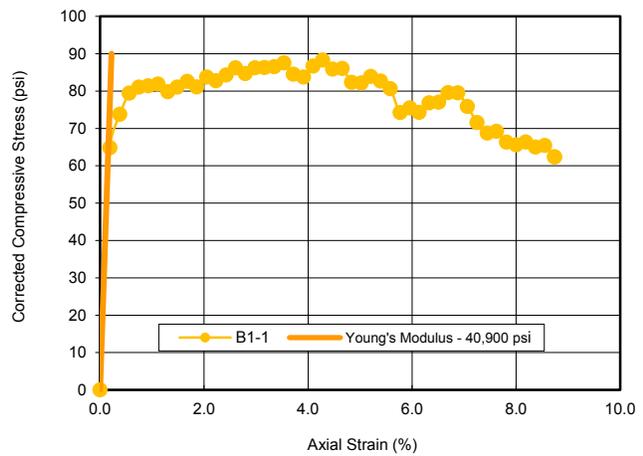
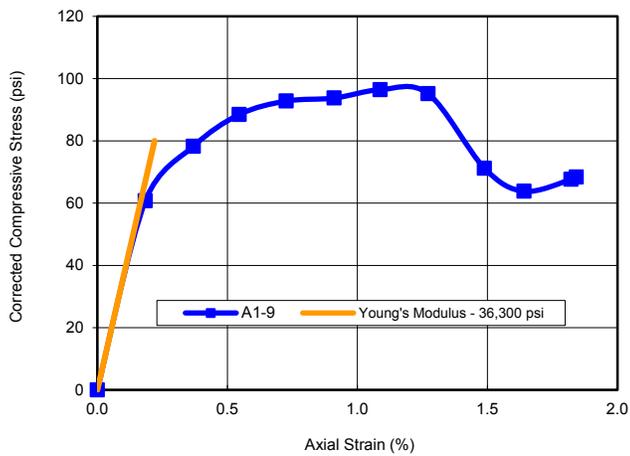
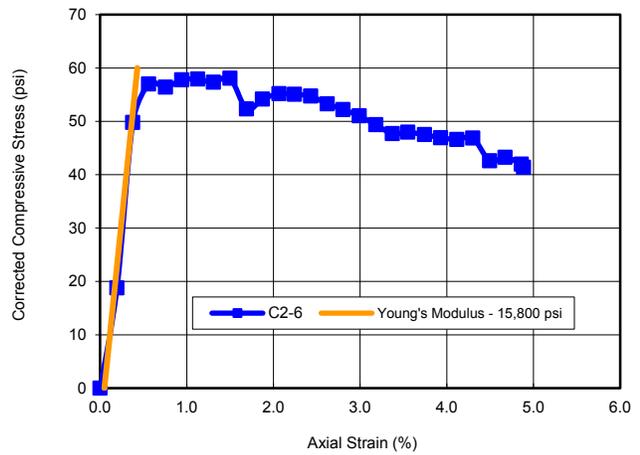
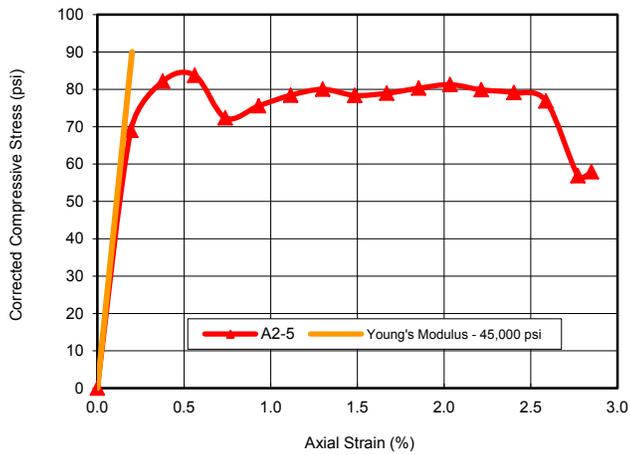
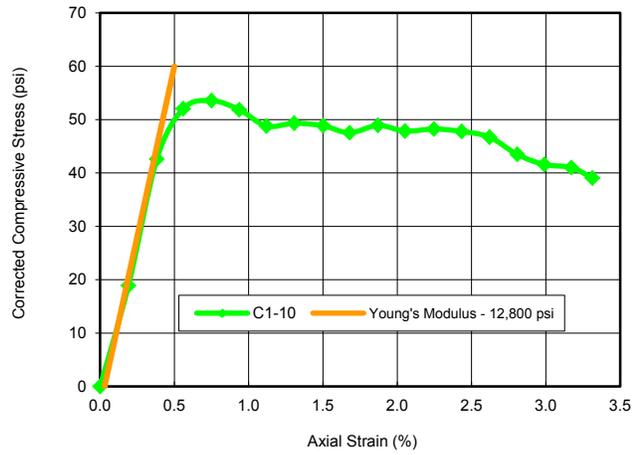
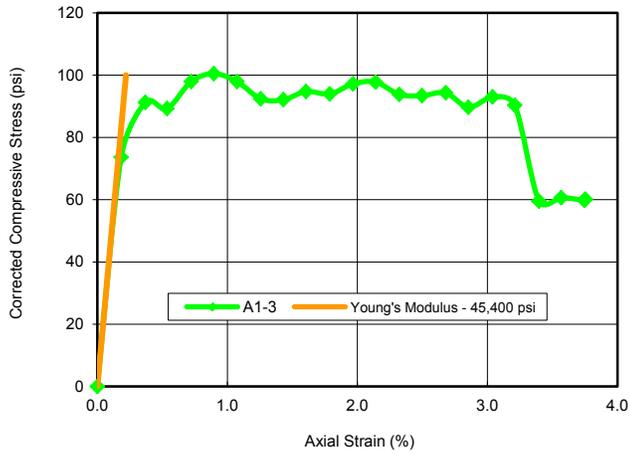
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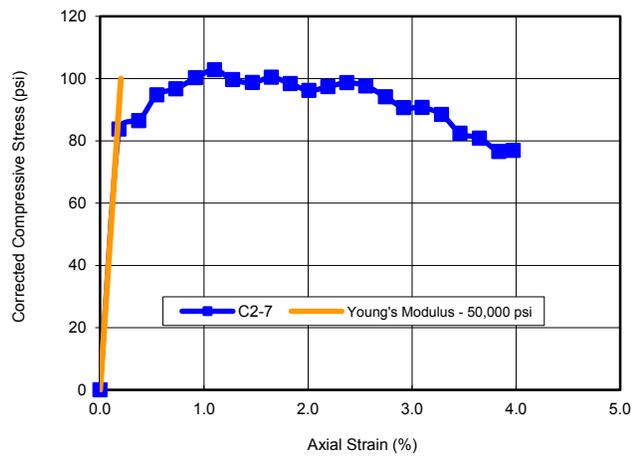
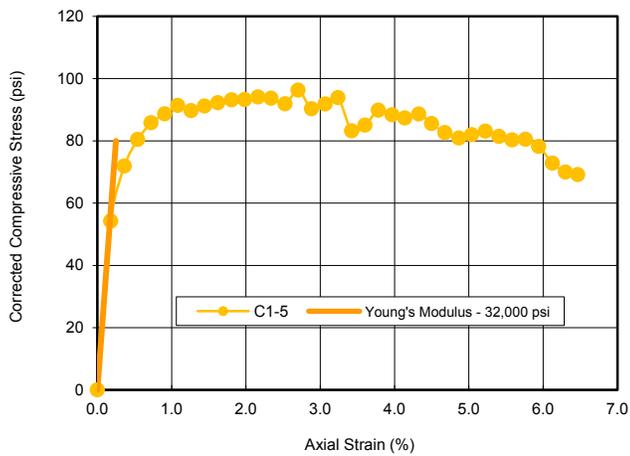
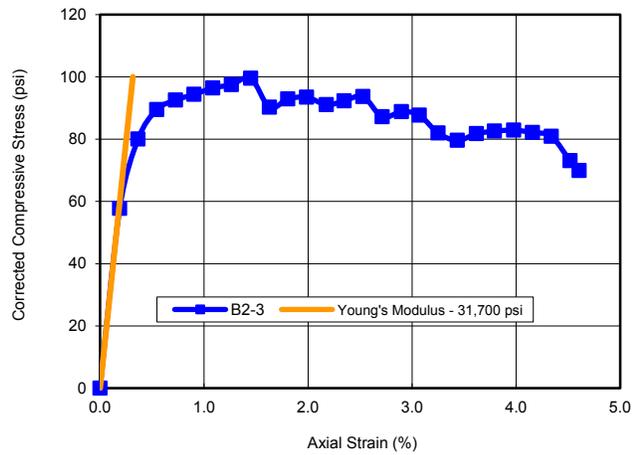
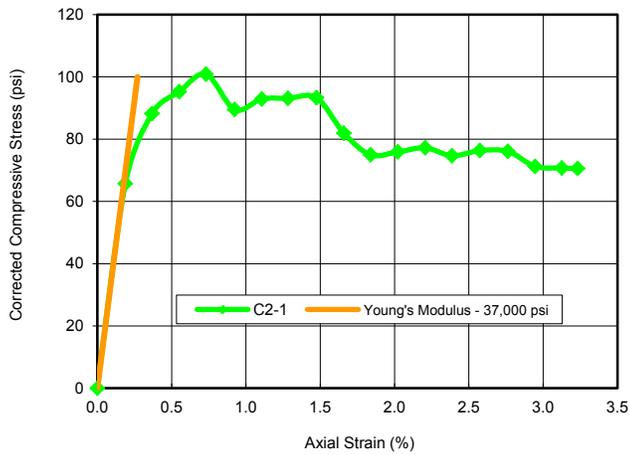
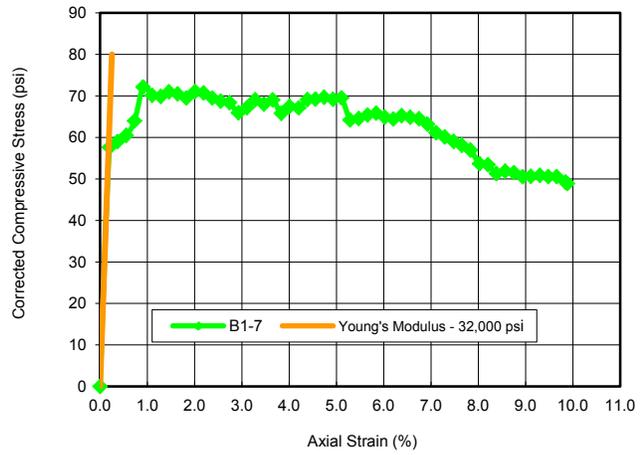
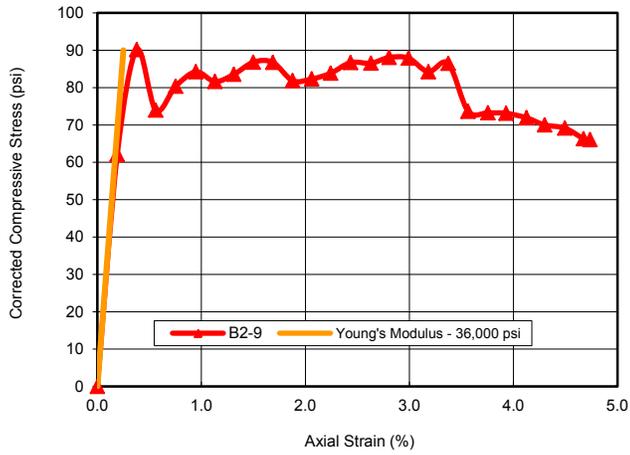
YOUNG'S MODULUS GRAPHS

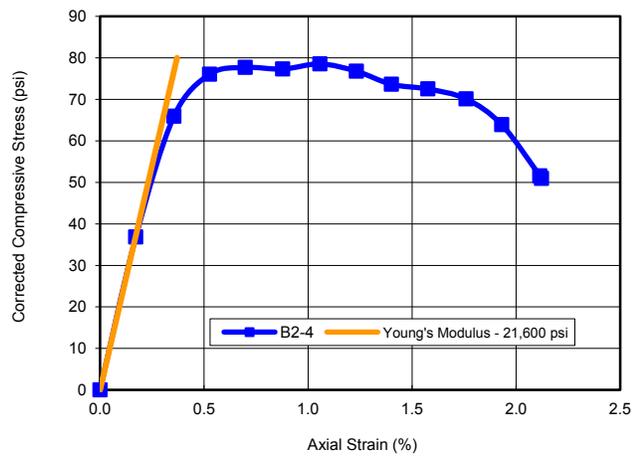
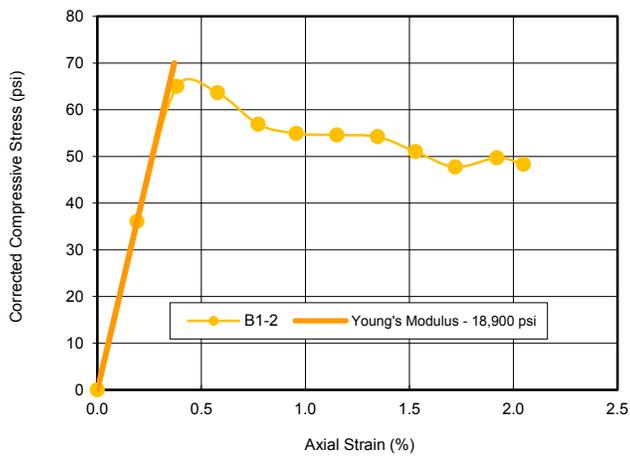
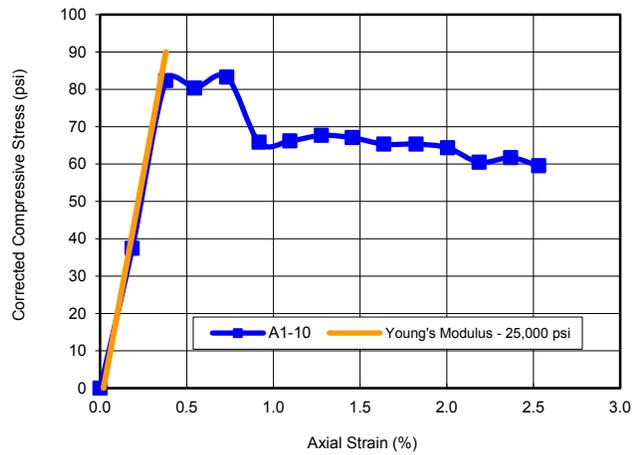
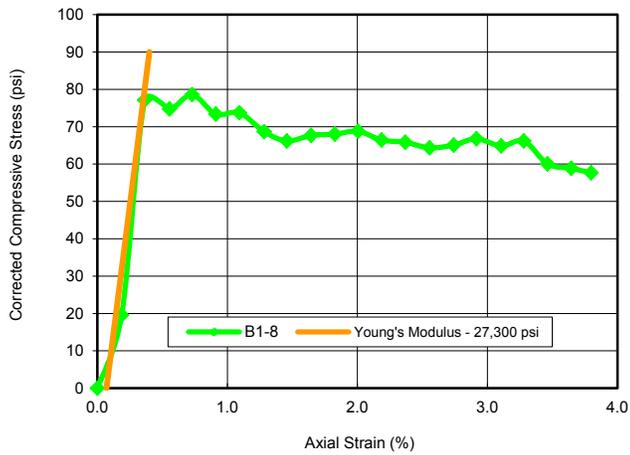
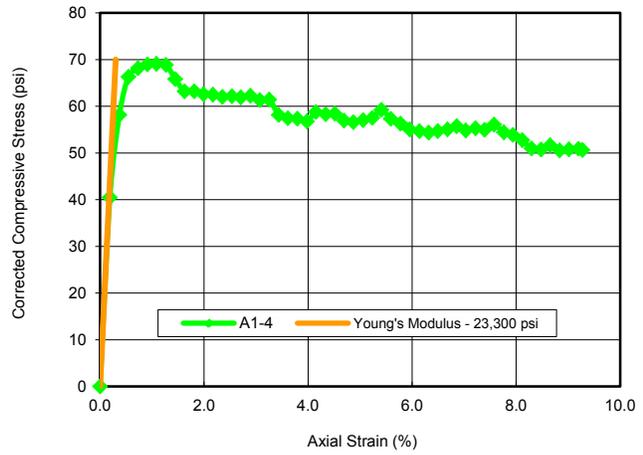
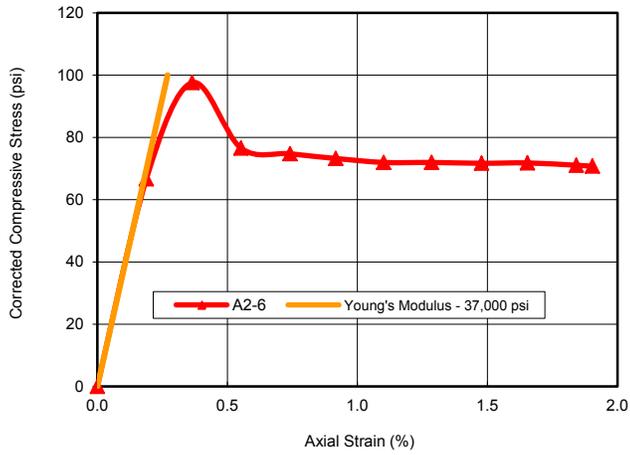


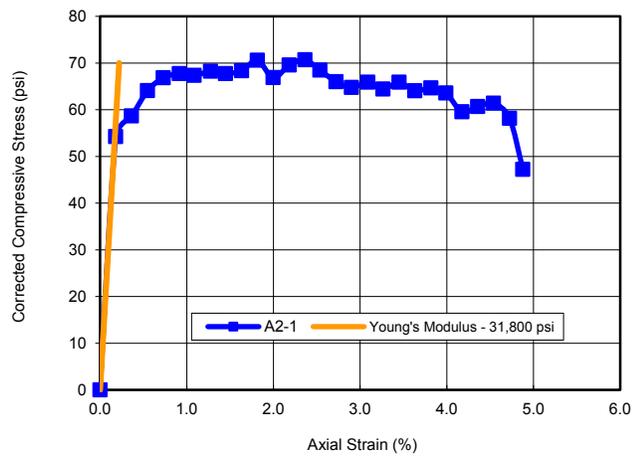
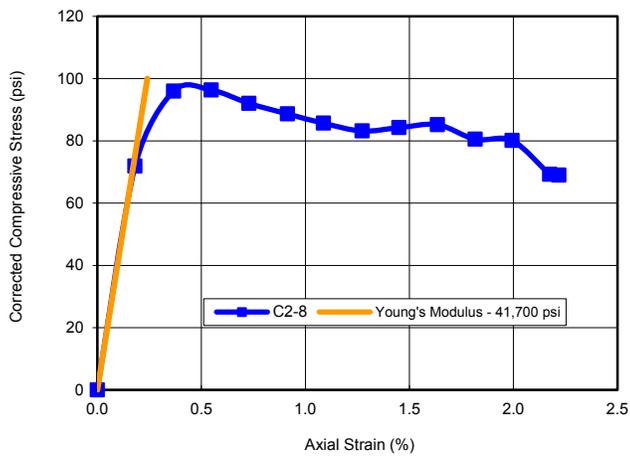
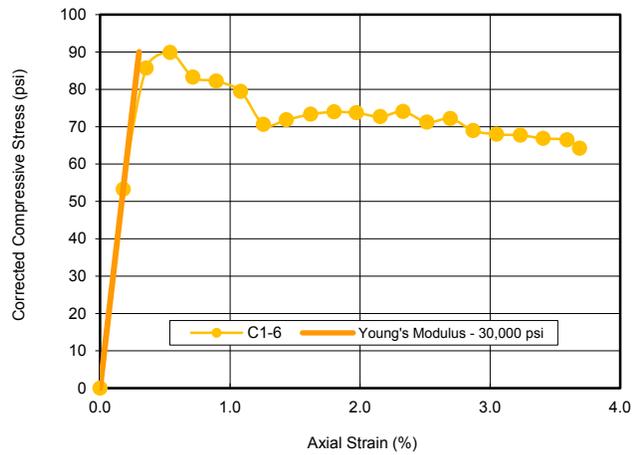
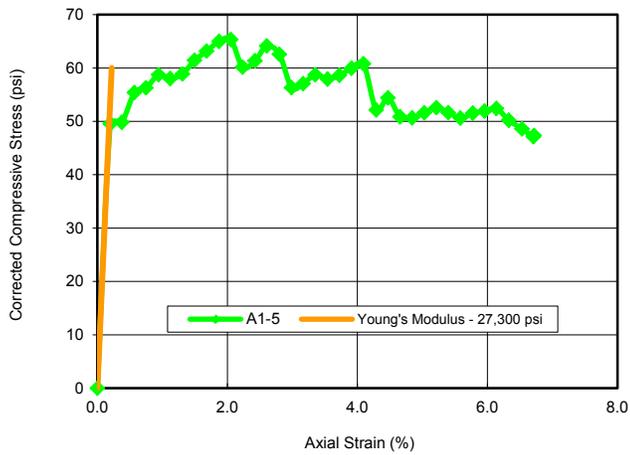
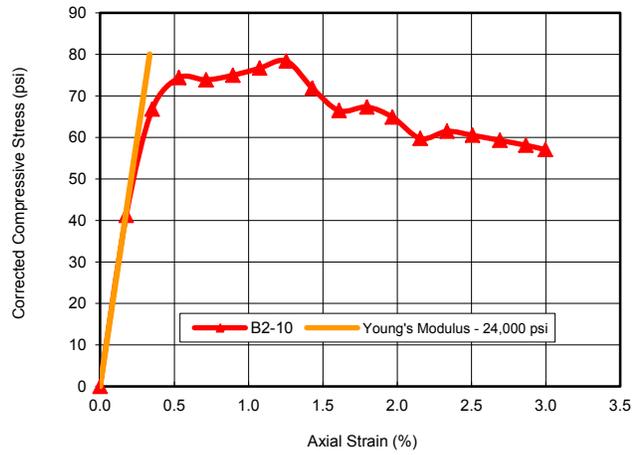
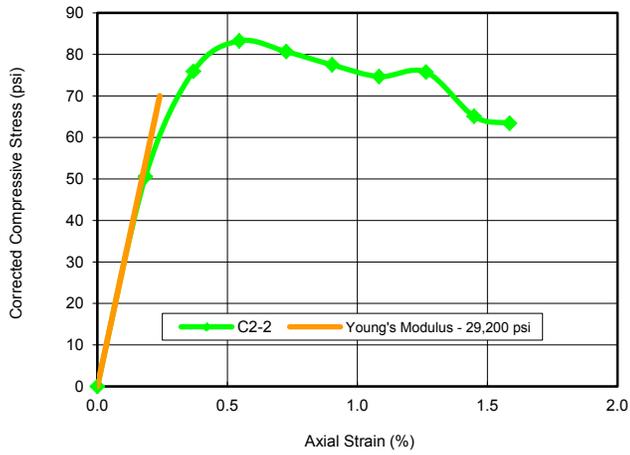


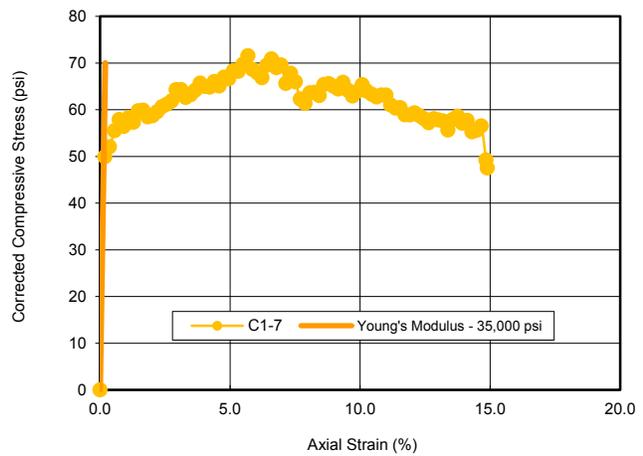
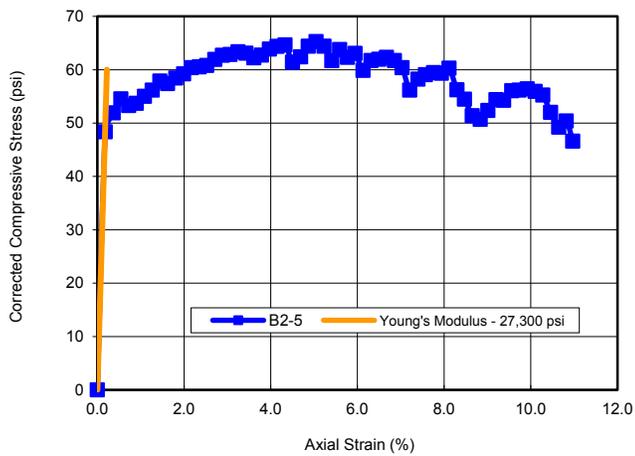
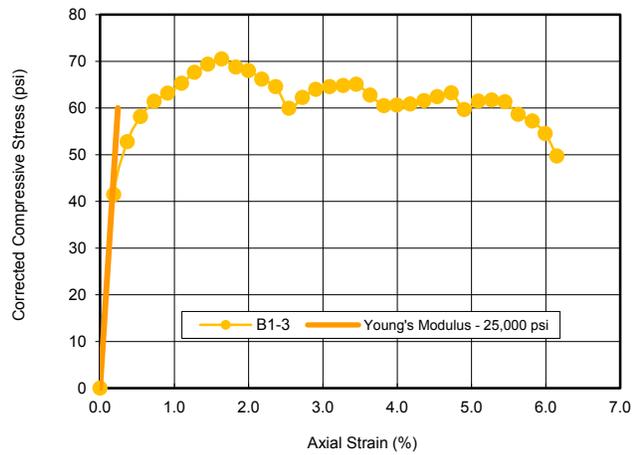
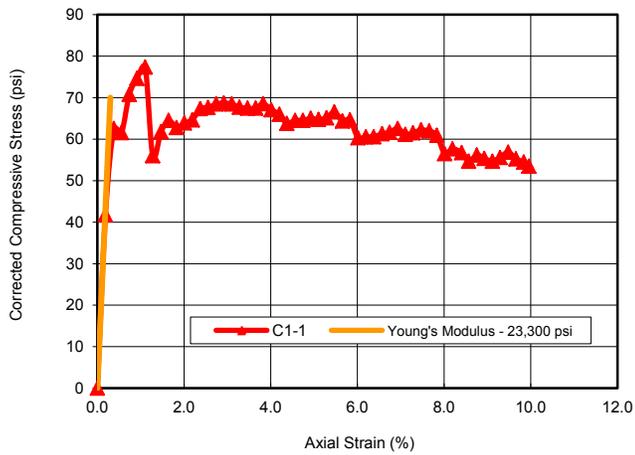
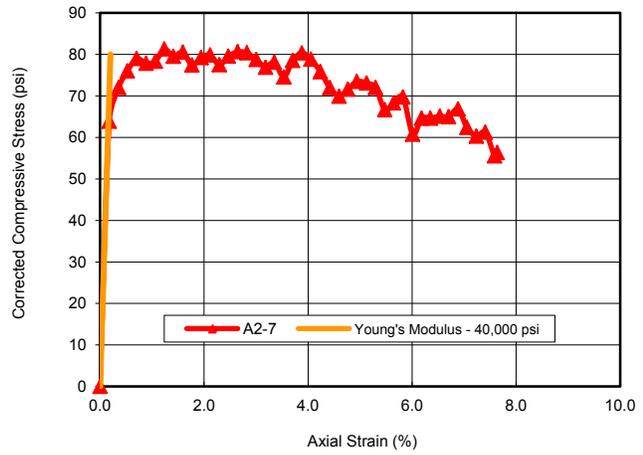
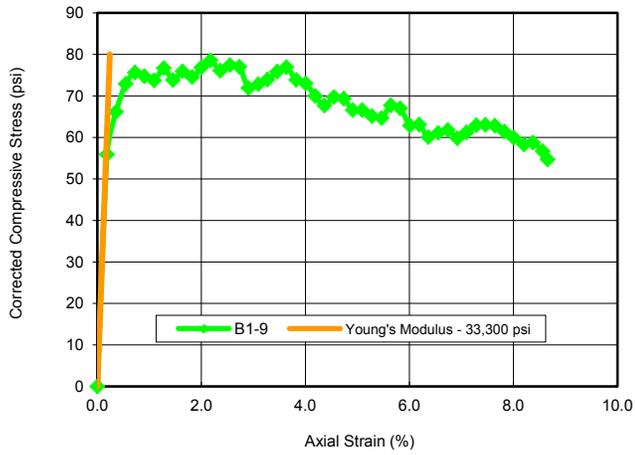


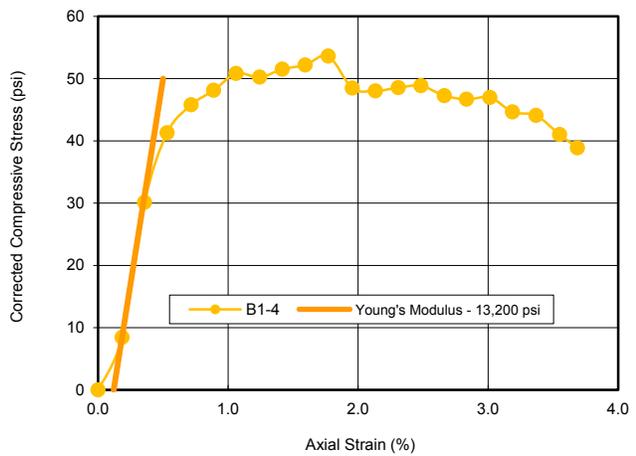
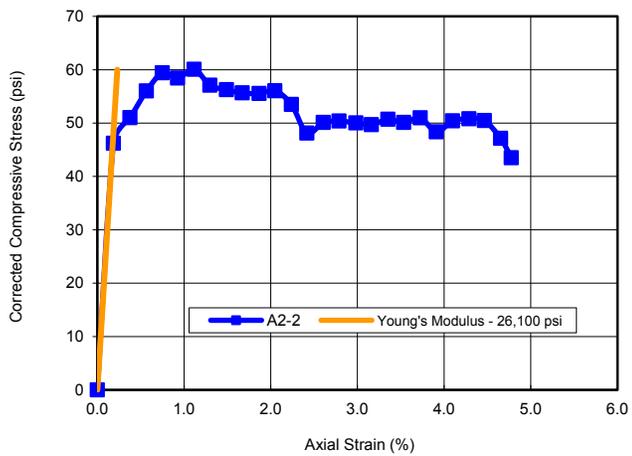
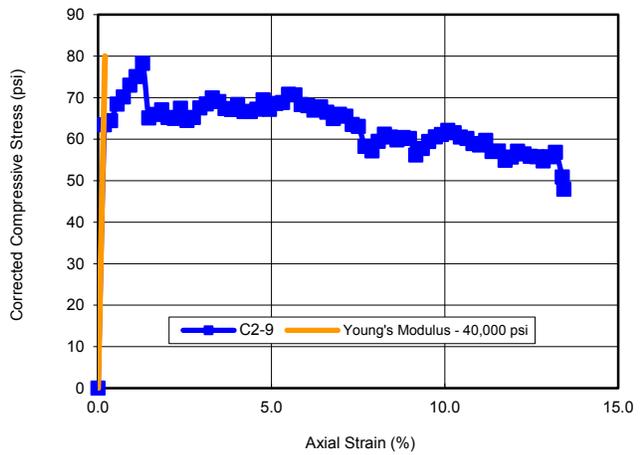
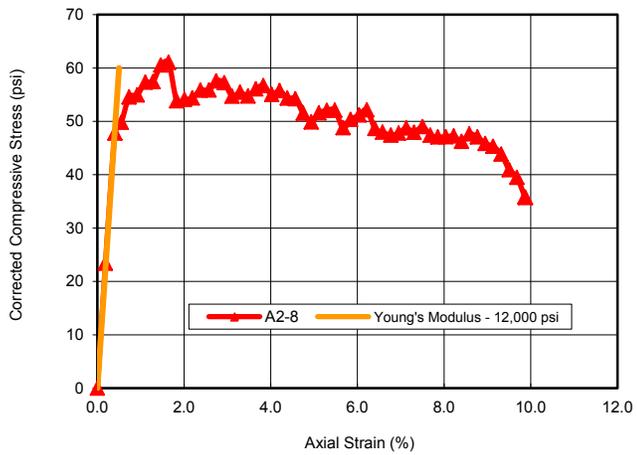
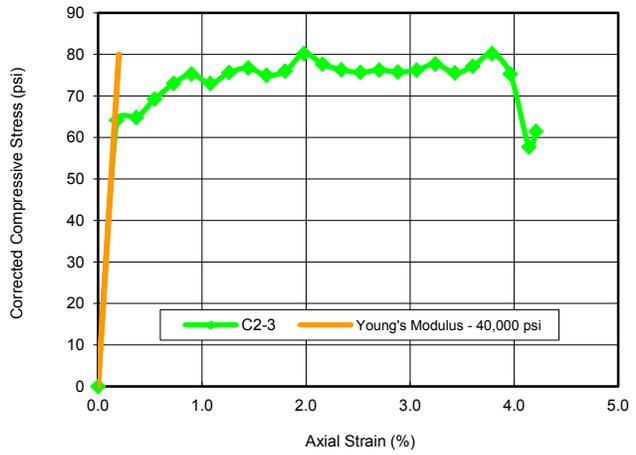
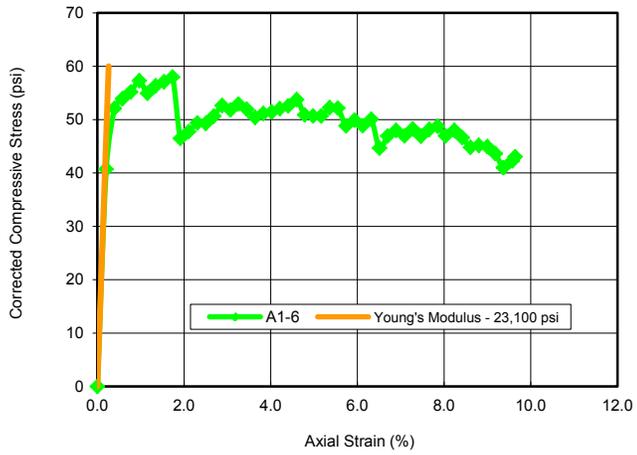


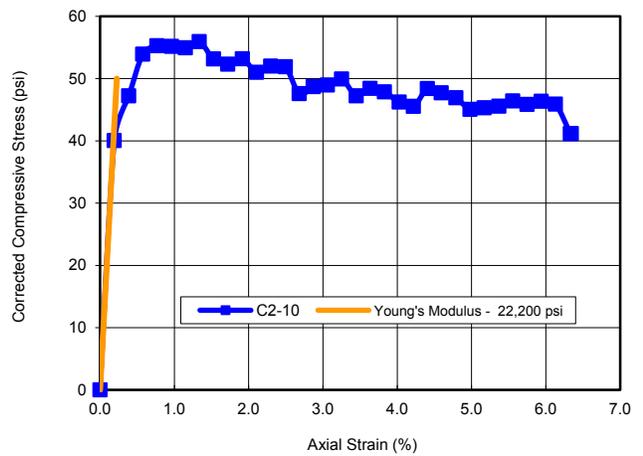
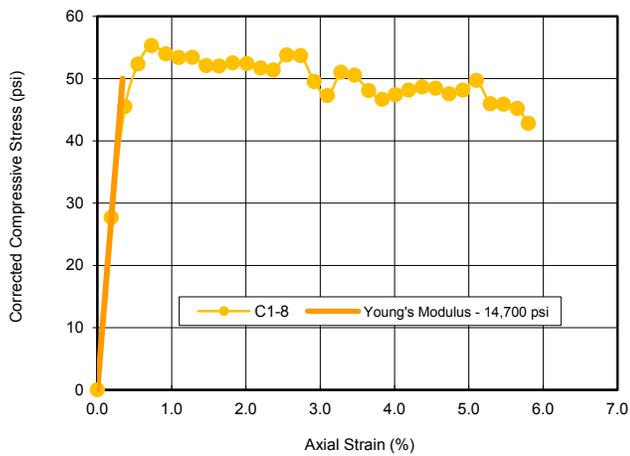
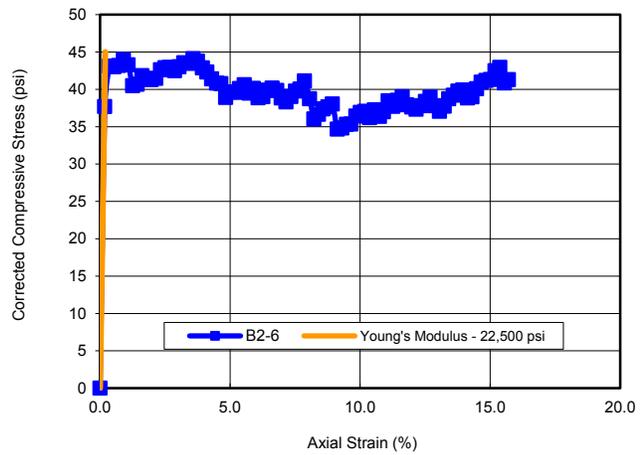
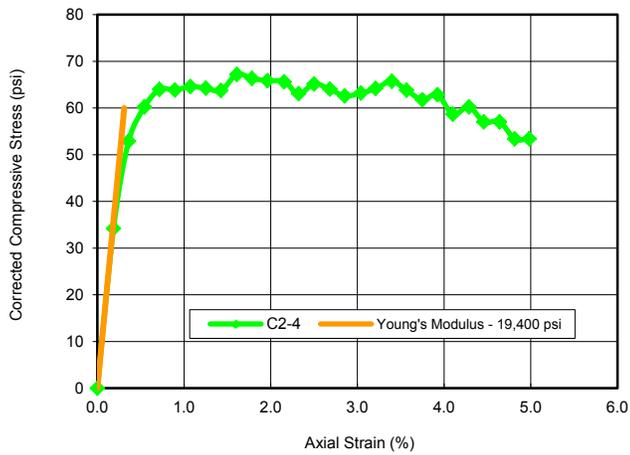
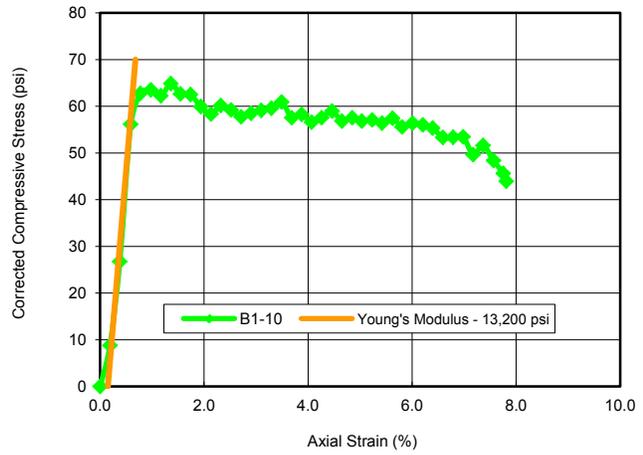
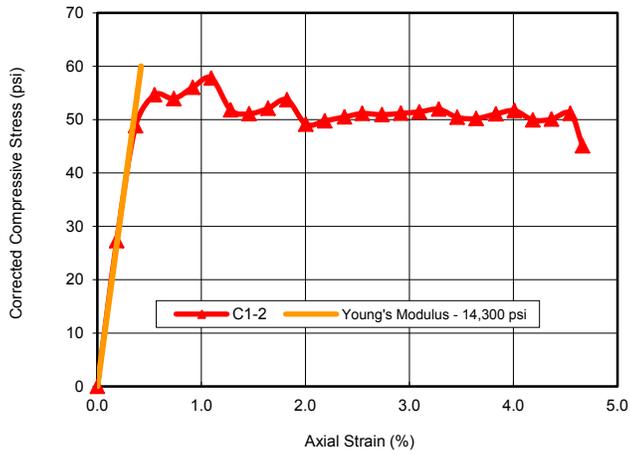












FAILURE PICTURES

Group 1 (A1)



A1-1



A1-7



A2-3



A2-9



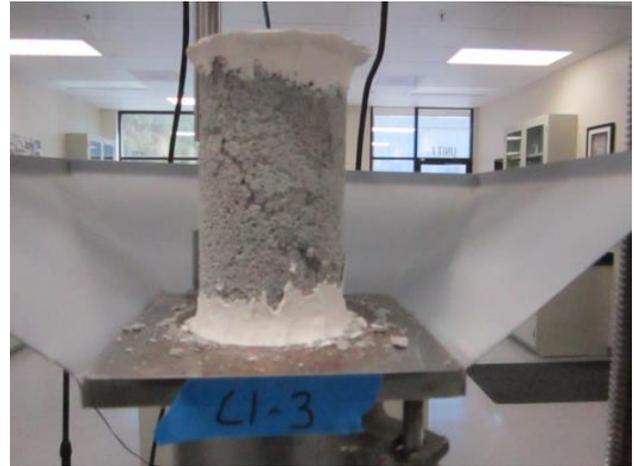
B1-5



B2-1



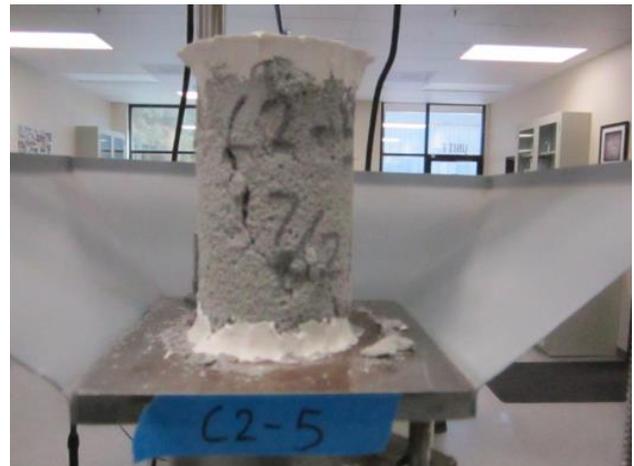
B2-7



C1-3



C1-9



C2-5

Group 2 (A2)



A1-2



A1-8



A2-4



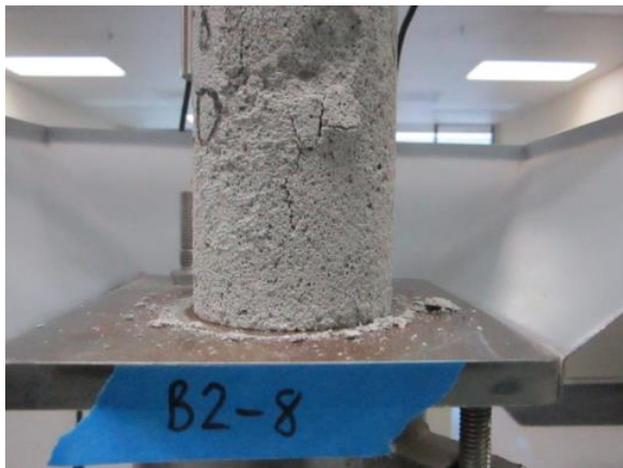
A2-10



B1-6



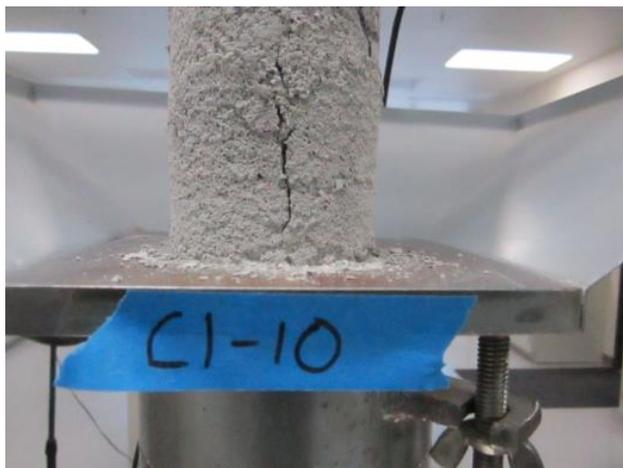
B2-2



B2-8



C1-4



C1-10



C2-6

Group 3 (B1)



A1-3



A1-9



A2-5



B1-1



B1-7



B2-3



B2-9



C1-5



C2-1



C2-7

Group 4 (B2)



A1-4



A1-10



A2-6



B1-2



B1-8



B2-4



B2-10



C1-6



C2-2



C2-8

Group 5 (C1)



A1-5



A2-1



A2-7



B1-3



B1-9



B2-5



C1-1



C1-7



C2-3



C2-9

Group 6 (C2)



A1-6



A2-2



A2-8



B1-4



B1-10



B2-6



C1-2



C1-8



C2-4



C2-10